

### MATERIALS AND TOOLS

#### Needed Materials

- Towel or shop rag

#### Needed Tools

- Smooth pliers
- #2 Square drive
- #2 Phillips screwdriver
- Putty knife

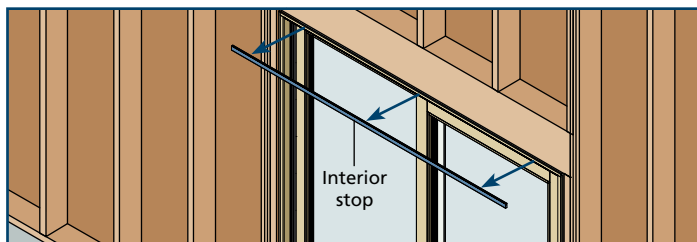
### SLIDING/GLIDING PATIO DOOR PANEL REMOVAL AND INSTALLATION

## ⚠ WARNING

**Handling patio door panels can be heavy and awkward. To avoid injury, use at least 2-people to install. Adequately support the patio doors until fully installed.**

#### Custom Wood, Sitaline (Pre-Hydrolock Sill) and W-2500 Door with Fiberglass Sill Operating Panel

1. Close and lock the operating panel.
2. Remove the bumper out of the top interior track.
3. Score through any paint or finish between the head stop and door frame.
4. Starting at one end and working towards the other end - gently remove interior head stop with smooth pliers and a towel or rag, being careful not to damage the head stop.

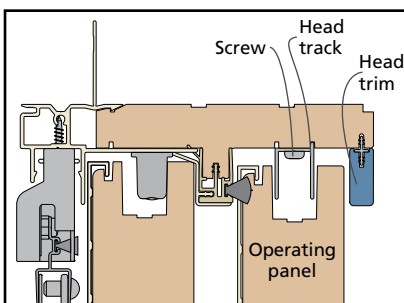


5. Unlock and open door all the way and remove the exposed screws from the head track (a #2 Phillips or #2 square drive is required).

6. Close and lock operating panel to prevent it from falling out of the frame opening.

7. Remove screws from opposite side of the head track.

8. Unlock operating panel and carefully slide open.



9. Tilt the top of the panel toward the interior (the head track will be sitting on top of the panel), and lift the head track from the top of the panel.



10. Lift the panel up and over the sill track.
11. Lay operating panel on a flat surface with interior side facing up.
12. To reinstall panel, perform removal steps in reverse order.

Thank you for choosing

# JELD-WEN®

The advice offered herein can be done by a homeowner with some mechanical aptitude. If you are unsure, it is recommended that you hire a trained service provider such as a competent and licensed construction contractor or building professional. JELD-WEN disclaims any and all liability associated with the use and/or provision of these instructions. Any reliance upon the information or advice is at the risk of the party so relying. The information contained herein may be changed from time to time without notification.

©2025 JELD-WEN, Inc. This publication and its contents are owned by or licensed to JELD-WEN, Inc. or its affiliates or third parties, and are protected by copyright, trademark, and other laws. Unauthorized use or duplication is prohibited. JELD-WEN reserves the right to change product specifications without notice. Please visit our website at [jeld-wen.com](http://jeld-wen.com) for current information. All rights reserved.