LaCANTINA DOORS | **VINYL FOLDING DOOR** INSTALLATION INSTRUCTIONS

INSTALLATION QUALITY CONTROL

PERFORMING SPECIFIC QUALITY CONTROL PROCEDURES IS A CRITICAL PART OF COMPLETING ANY LACANTINA DOORS INSTALLATION. WE RECOMMEND THE INSTALLER FILL OUT THE QUALITY CONTROL SHEET AND FILE AS A RECORD OF CORRECT AND COMPLETE INSTALLATION.

Customer: _____ Phone: _____

Address: _____

Installer: _____ Phone: _____

Where product was purchased: _____

Dealer Contact: _____

Receiving And Inspecting Of Product

- ☐ Product was checked upon delivery at job site for correctness and was received as ordered
- ☐ Product was checked and free of damage
- ☐ Any damage or incorrectness was reported immediately to LaCantina Doors or the dealer where the product was purchased
- ☐ Product was stored in a dry safe place where it could avoid damage
- ☐ Hardware box was located in frame box and contents checked

Pre-Installation

- ☐ General Contractor or homeowner has been consulted prior to installation of product
- ☐ Any wood product requiring finishing has been finished and tops and bottoms of doors were sealed within 7 days of delivery
- ☐ Opening is configured correctly and any squaring or level issues have been identified
- ☐ Appropriate size header has been verified for use in opening
- ☐ Sill pan with Rear Leg (Back Dam) has been fabricated from appropriate material and locates correctly in the depth of the rough opening
- ☐ Overhangs and other necessary design elements are present where appropriate
- ☐ Local codes and practices are being adhered to regarding installation of product
- ☐ Section details have been reviewed and understood
- ☐ Problems pertaining to existing windows, doors and/or rough openings have been reported to responsible party and have been resolved and documented
- ☐ All safety issues related to unsafe site conditions and hazardous materials have been properly addressed and resolved

Installation

- ☐ All installation materials used have been checked for compatibility
- ☐ Weather Resistant barrier and flashing were coordinated with contractor or authority on site
- ☐ Correct orientation of system has been identified. Inswing or Outswing.
- ☐ Sill condition is understood and necessary weep system is in place where standard LaCantina Doors sill is not being applied
- ☐ Frame has been sealed and joined at all points indicated in instructions
- ☐ Opening checked for correct dimensions
- ☐ Frame is installed at correct depth within the opening
- ☐ Frame has been installed square, level and plumb
- ☐ Plastic shims were utilized under sill when required
- ☐ Jambs were shimmed to prevent rolling
- ☐ No shims were applied between head track and header. Only as recommended in instructions
- ☐ Head track installed with 1/8” crown over width of frame
- ☐ Installation holes prepared correctly
- ☐ Sealant was applied to sill installation holes prior to inserting screws & top of screw heads once applied
- ☐ Correct fastener placement has been followed as directed by manufacturer
- ☐ Yellow shipping clips have been removed
- ☐ Proper operation and adjustment has been achieved
- ☐ Product was installed as directed by the Manufacturer

Final Check of Installation

- ☐ Frame has been checked for level, square and plumb
- ☐ All horizontal and vertical adjustments have been made so that proper reveals are present and product is operating as designed
- ☐ Weep holes have been checked and free of obstruction and debris
- ☐ All trash has been discarded
- ☐ All hardware has been installed correctly and checked for proper operation
- ☐ Product has been closed and locked and recommended to not be used as thoroughfare by other trades. Product is protected from damage
- ☐ Final inspection of weather proofing and operation has been performed
- ☐ Job has been turned over to contractor or other responsible party with approval
- ☐ Homeowners Kit has been given to contractor or homeowner
- ☐ Other _____

IMPORTANT
LaCantina Doors recommends that installers return to site and perform a final check of installation. **Namely that the header has not sagged under structure settlement and/or weight and necessary adjustments have been made prior to installation of exterior siding/stucco and interior finishes.**

Where applicable, each of the items checked above have been properly reviewed, verified and completed as part of my field quality control check prior to turning over the job to the responsible party/approving authority.

Installer’s Signature: _____ Date: _____

THANK YOU FOR PURCHASING LaCANTINA DOORS.

INSTALLATION OF LaCANTINA FOLDING DOOR SYSTEM

PLEASE READ INSTRUCTIONS CAREFULLY BEFORE ASSEMBLING DOOR SYSTEM

THE FOLLOWING INSTRUCTIONS ARE TO BE USED AS A GUIDELINE ONLY. JOB-SITE SPECIFIC APPLICATIONS MAY REQUIRE CHANGES IN ASSEMBLY AND INSTALLATION OF THIS PRODUCT. NO WARRANTY IS PROVIDED FOR INSTALLATION.

LaCANTINA DOORS INSTALLATION AND WARRANTY INFORMATION

THE FOLLOWING INSTRUCTIONS ARE TO BE USED FOR LaCANTINA DOORS ASSEMBLY AND INSTALLATION.

A COPY OF THE LIMITED WARRANTY AND MAINTENANCE REQUIREMENTS IS INCLUDED IN THIS PACKAGE AND MUST BE READ PRIOR TO INSTALLATION. WARRANTY AND MAINTENANCE REQUIREMENTS CAN ALSO BE FOUND AT LaCANTINADOORS.COM.

FAILURE TO FOLLOW FACTORY ASSEMBLY, INSTALLATION AND MAINTENANCE INSTRUCTIONS WILL VOID THE MANUFACTURER'S LIMITED WARRANTY. ALL VISIBLE DEFECTS MUST BE REPORTED BEFORE INSTALLATION AND FINISHING.

THE MOST IMPORTANT CRITERIA FOR A SUCCESSFUL JOB ARE A SQUARE OPENING, A RIGID HEAD AND A CLEAN TRACK.

IT IS RECOMMENDED THAT LaCANTINA FOLDING DOOR SYSTEM IS INSTALLED WITH AT LEAST TWO PEOPLE; ONE PERSON HANDLING THE DOOR PANELS AND THE OTHER ATTACHING AND ADJUSTING HARDWARE.

THE INSTALLATION OF YOUR LCD FOLDING DOOR SYSTEM REQUIRES THAT THE SILL, HEAD AND JAMBS ARE PERFECTLY STRAIGHT AND SQUARE. IT IS RECOMMENDED THAT THE HEAD BE INSTALLED WITH A SLIGHT BOW UPWARD (TYPICALLY 1/8" AT THE CENTER OF THE OPENING). THE SILL SHOULD BE INSTALLED FLAT AND STRAIGHT, ENSURING THAT THERE IS NO UPWARD BOWING. THE FRAME SHOULD BE CHECKED FOR SQUARE AND TWIST.

THE WEIGHT OF THE DOORS IS CARRIED BY THE HEADER. THEREFORE IT IS IMPERATIVE THAT THE JAMB HEAD BE SECURELY FIXED TO THE HEADER. INSTALLATION SCREWS ARE PROVIDED BY LCD. BE SURE TO CLEAN ANY METAL SHAVINGS FROM THE HEAD TRACK TO AVOID DAMAGE TO THE ROLLERS.

ENSURING YOUR FRAME IS SQUARE, PLUMB, AND ATTACHED PROPERLY TO AN ADEQUATE HEADER WILL ALLEVIATE PROBLEMS IN THE FUTURE.

INSTALLATION OF FLASHING TO ENSURE A PROPER WATER SEAL IS THE RESPONSIBILITY OF THE INSTALLER. LOCAL CODES AND BUILDING PRACTICES SHOULD BE APPLIED.

LaCANTINA DOORS REQUIRES SILL PANS WITH REAR LEG (BACK DAM) AND RECOMMENDS CONSULTATION WITH A WATER PROOFING CONSULTANT FOR AN ADEQUATE DRAINAGE SYSTEM.

* IMPORTANT NOTICE * READ PRIOR TO INSTALLATION.

A LaCANTINA SYSTEM IS A SPECIALTY PRODUCT THAT YOU CANNOT ASSUME TO BE A STANDARD INSTALLATION OF A TYPICAL DOOR OR WINDOW.

REFER TO YOUR LaCANTINA DOORS ORDER FORM TO REFERENCE SWING DIRECTION, AND REVIEW APPLICABLE SECTION DETAIL TO VERIFY FRAME ORIENTATION IN RELATION TO THE OPENING

LaCANTINA PRODUCTS SHOULD BE INSTALLED WITH OVERHEAD PROTECTION TO PREVENT THE EFFECTS OF SHEETING WATER FROM ABOVE.

WE RECOMMEND THAT A PROFESSIONAL WATERPROOFING CONSULTANT BE USED TO PROPERLY INTEGRATE OUR PRODUCTS INTO THE WEATHER BARRIER OF THE WALL STRUCTURE.

** LaCANTINA DOORS RECOMMENDS TOPS AND BOTTOMS OF DOORS BE SEALED PRIOR TO HANGING.

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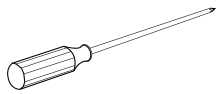
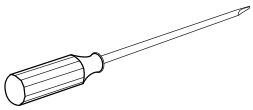
RECOMMENDED TOOLS

Here are recommended tools and materials which are not supplied, but are necessary to install your LaCantina Doors.

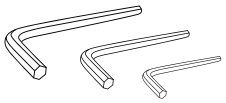


12” #2
Phillips Screwdriver

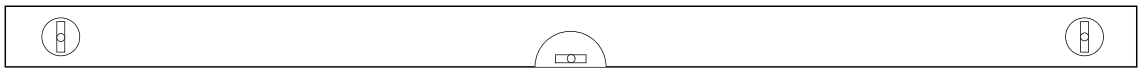


12” #2
Flathead Screwdriver

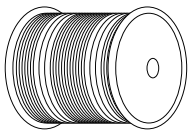
6” Phillips #2
Extension Bit



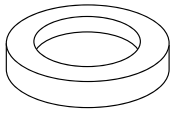
Metric Allen
Wrench Set



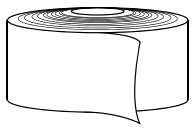
6’ Spirit Level Or Laser Level



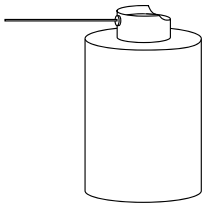
Cross Strings



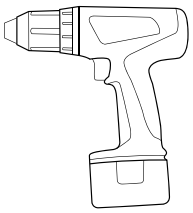
Blue Painters Tape



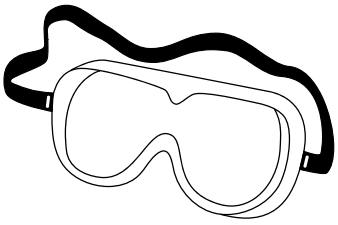
Flashing



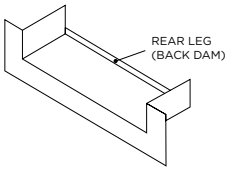
Foam Filler



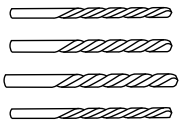
Drill/SDS Hammer Drill



Safety Goggles/Glasses

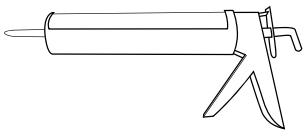


Sill Pan



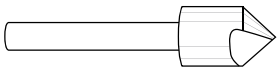
Drill Bit Index Set

SDS Drill Bit

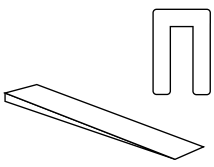


Sealant

NOTE: Ensure all sealants and materials used are compatible.



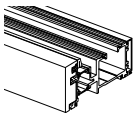
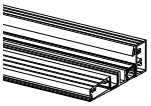
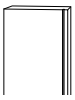
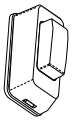
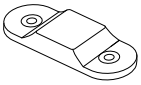
Counter Sink



Wood & Plastic Shim

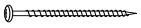
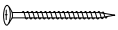
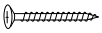
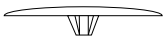
DOOR KIT | PARTS LIST

Quantity of parts supplied as required per system

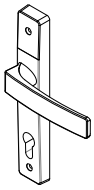
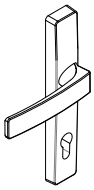
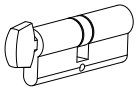
PART	Description
	Glazed Doors with Hardware
	Top Track
	Bottom Track
	Jamb Legs
	Pivot Hinge
	Pivot Plugs
	Magnetic Door Stop (based on configuration)
	Strike Door Magnetic Stop (based on configuration)
	Mounting Flange Set & Head Drip Cap
	Mounting Flange Corner Set

SCREWS | PARTS LIST

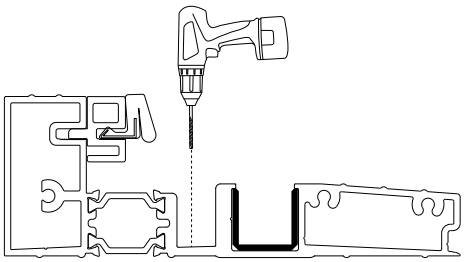
Quantity of parts supplied as required per system

PART	DESCRIPTION
① 	2” Frame Assembly Screw
② 	4” Top Track Install Screw
③ 	3 3/4” Jamb Leg Install Screw
④ a 	2” Bottom Track Install Screw (wood)
④ b 	2 1/4” Bottom Track Install Screw (concrete)
⑤ 	Pivot / Carrier / Hinge Screws
	Jamb Screw Button (Buttons not supplied for custom color or custom species systems)

HANDLE KIT | PARTS LIST

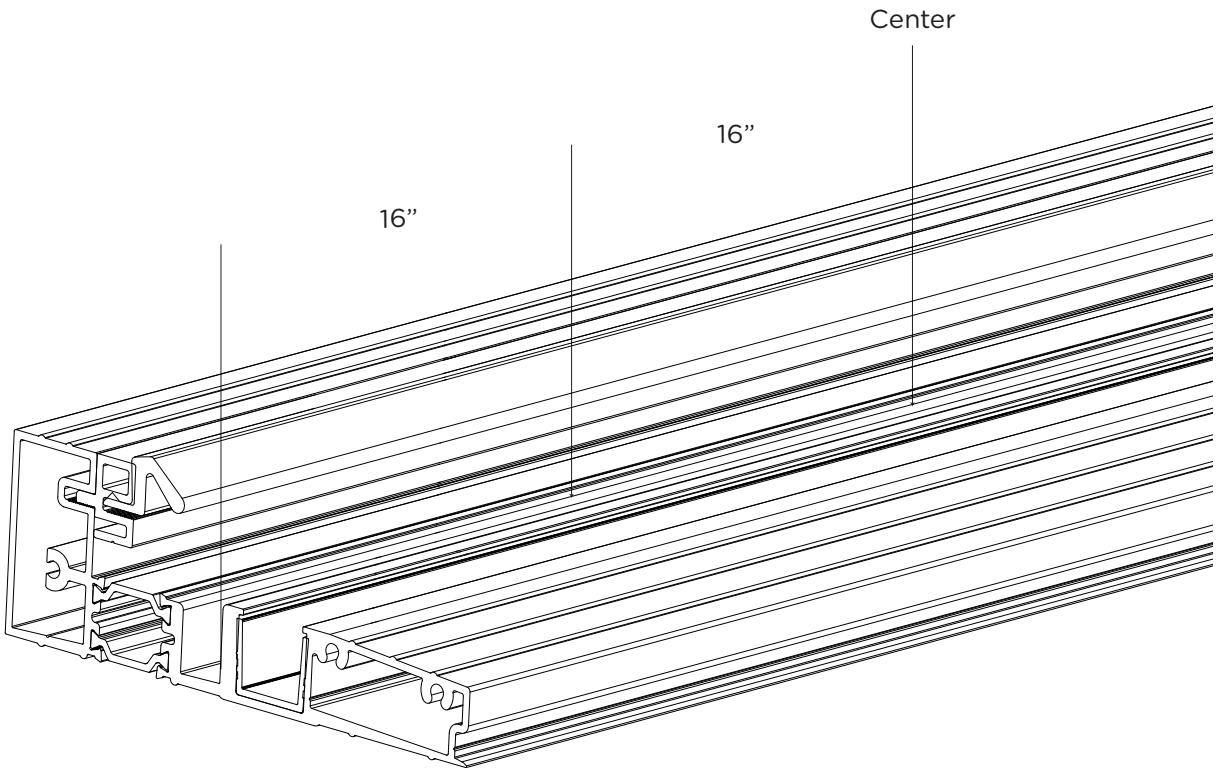
PART	DESCRIPTION
	Key Set
	INTERLOCK Internal Crest Handle Set
	INTERLOCK External Crest Handle Set
	INTERLOCK Cylinder
⑥ 	Back Plate Screw
⑦ 	Cylinder Screw
	Spindle Rod

STEP 1 Pre-Drill Frame Components



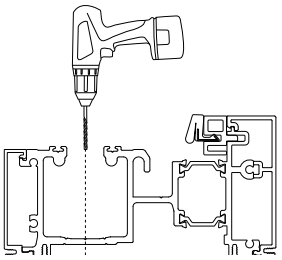
a. Bottom Track

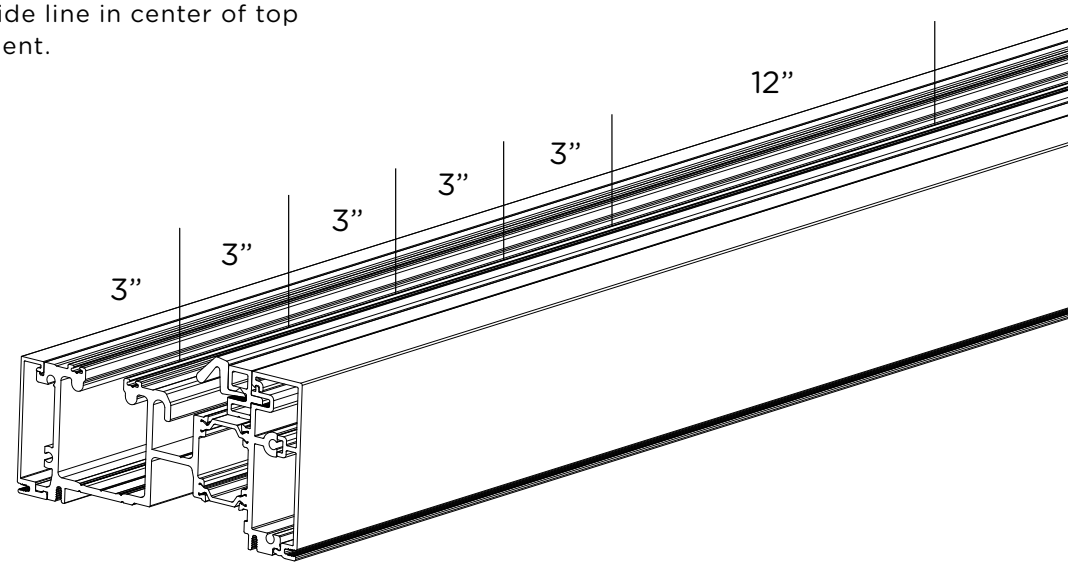
Using 13/64” drill bit, pre-drill install holes in bottom track locking channel. One screw to be placed every 16” on center.



b. Top Track - First Drill Point

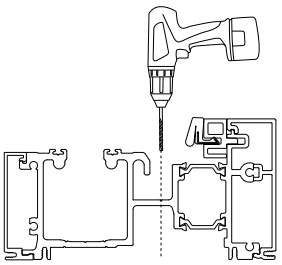
Using 13/64” drill bit, pre-drill install holes in top track. Five holes should be pre-drilled every 3” as indicated from both ends and 12” on center. Use guide line in center of top track for hole placement.

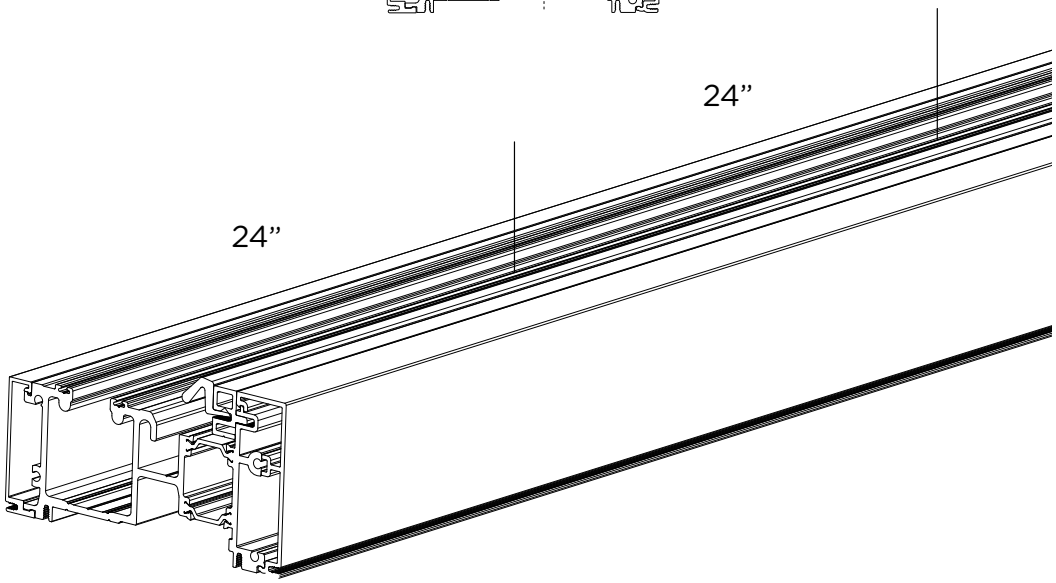


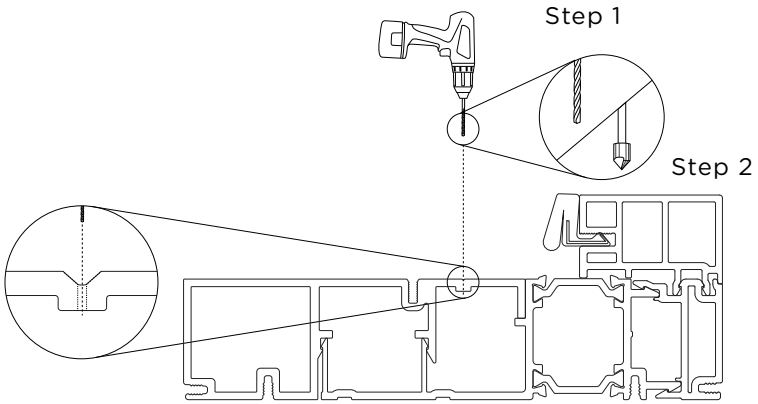


C. Top Track - Second Drill Point

Using 13/64” drill bit, pre-drill install holes in top track’s locking channel every 24” as indicated.



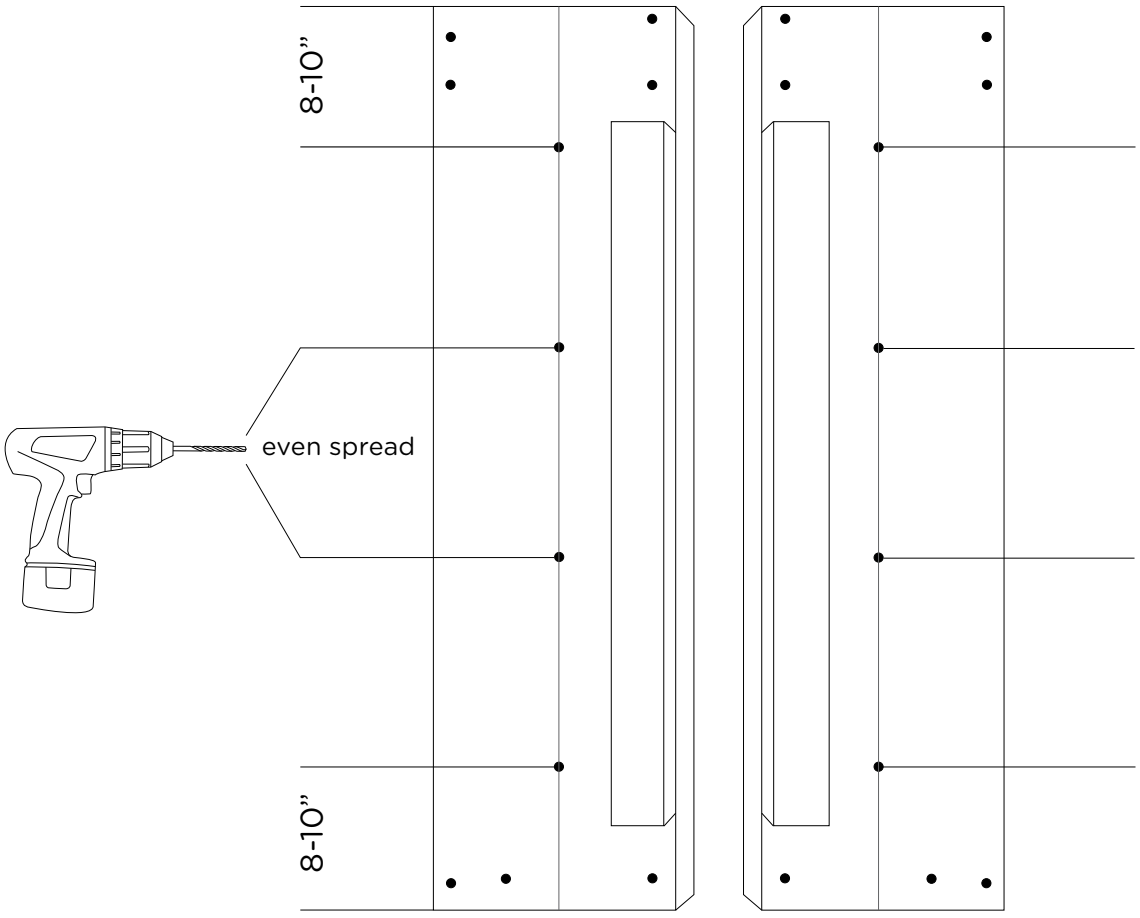




d. Jamb Leg

Locate guide line.

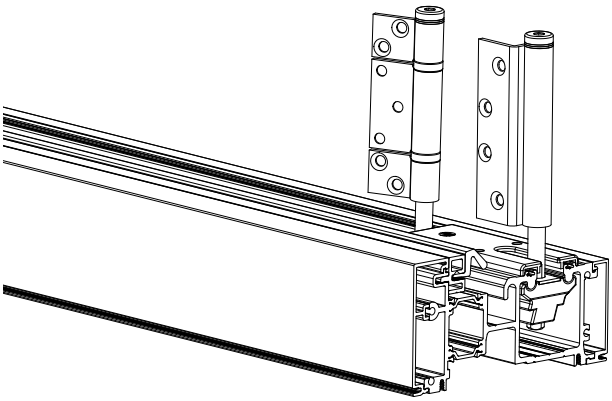
NOTE: Both Jamb Legs to be pre-drilled and counter sunk

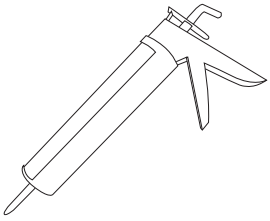


Additional screws will be required for units over 7ft.

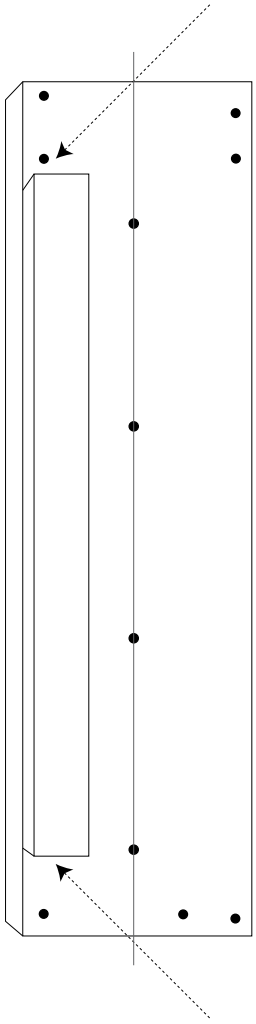
STEP 2 Apply Sealant

NOTE: Prior to joining, blow out all components to remove all aluminum and vinyl debris from tracks. Failing to do this will result in pieces of aluminum sticking to roller wheels and affecting operation.

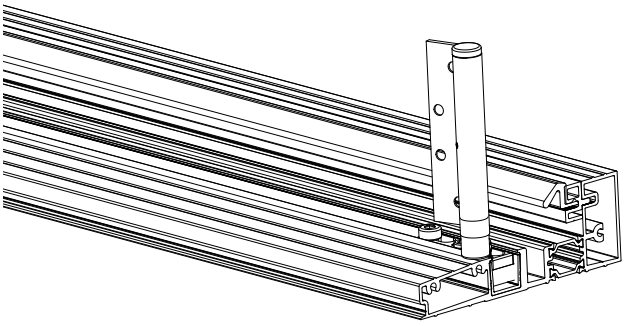


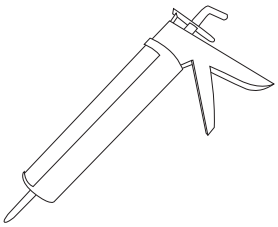


Head Track



Jamb Leg





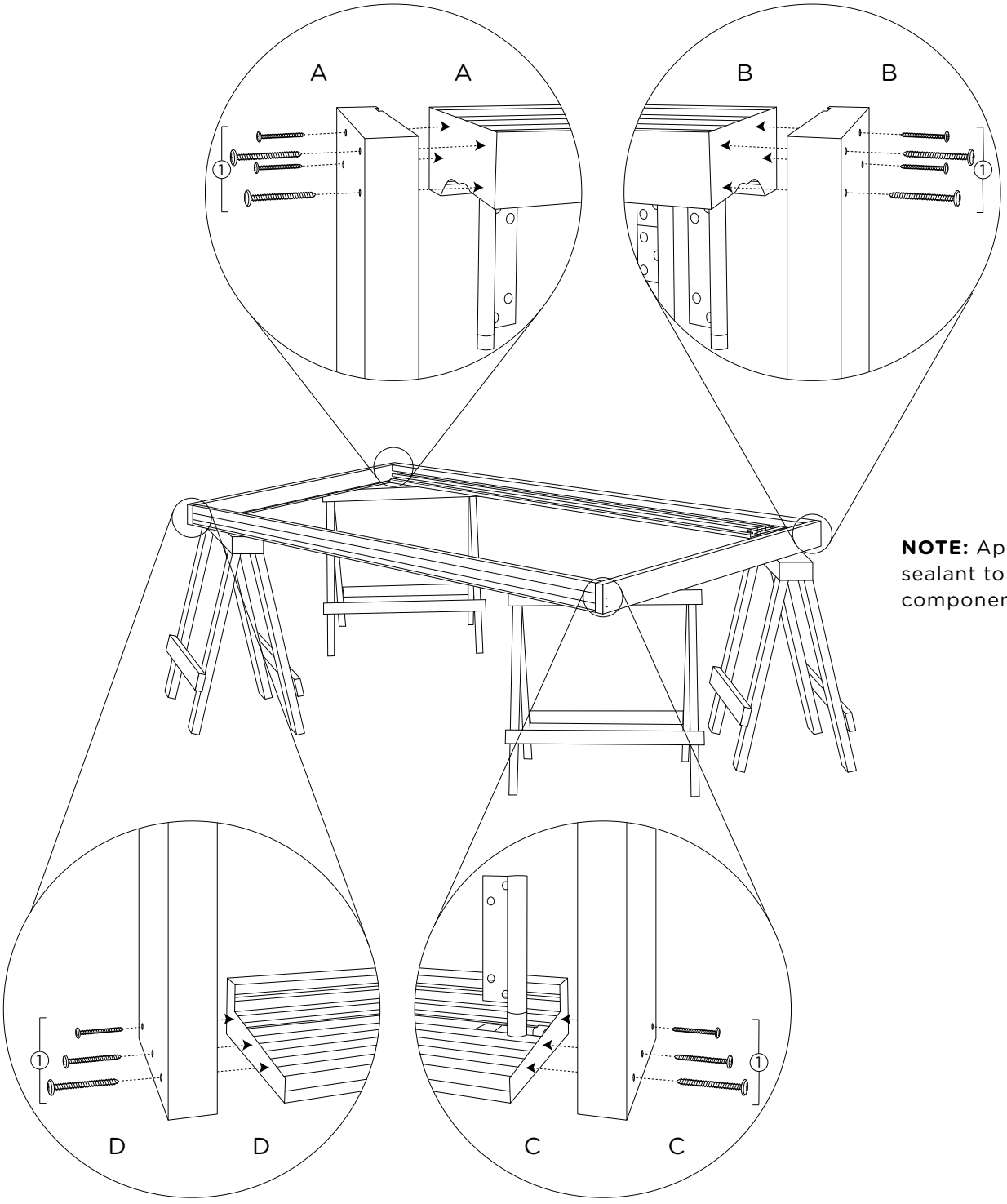
Sill Track

Apply sealant to both ends of top and bottom track.

Ensure hollow sections of Head and Sill are filled with sealant.

Ensure full coverage of sealant on contact points including top & bottom of jamb stop.

STEP 3 Joining Frame



NOTE: Apply sealant to sill components.

Being Careful to protect all surfaces lay components on saw horses with wood interiors facing down.

Align boss points with pre-drilled holes.

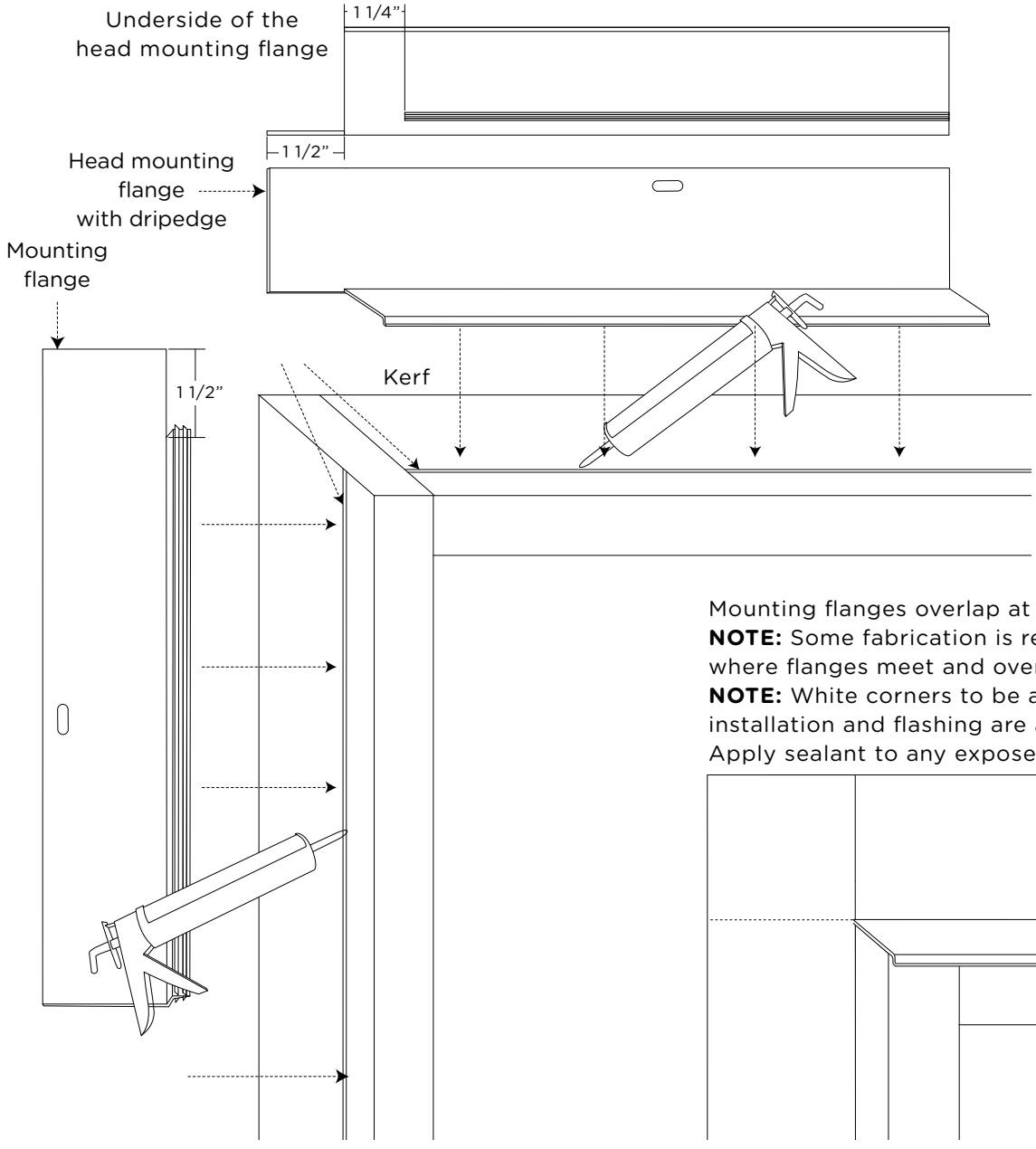
NOTE: It is recommended to apply blue painters tape to exterior of frame once joined. This will protect frame from scratches.

STEP 4 Apply Mounting Flange

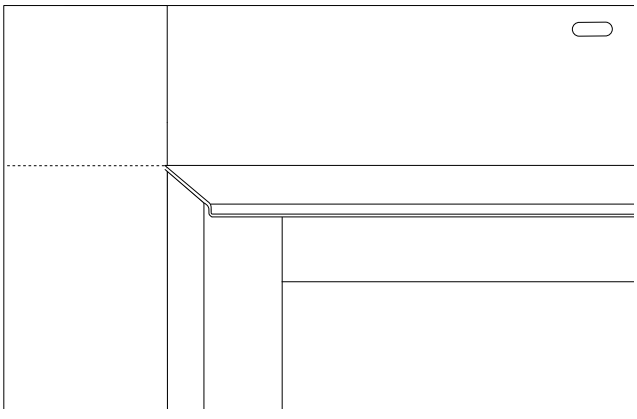
Opening condition will vary. In the case of most new construction, opening condition is a Membrane/ Drainage wall & the use of a non-integral mounting flange, supplied by LaCantina Doors, should be utilized in conjunction with standard flashing, weather resistant barriers (House wrap), and compatible sealants. **NOTE**: Required sill pan with rear leg (back dam) must be installed prior to applying mounting flange. Site conditions and materials vary. Consult with your general contractor or waterproofing expert for recommended weatherproofing in conjunction with LaCantina System.

When inserting the mounting flange into the frame ensure sealant is applied first to the kerf located 7/8" from the exterior edge of frame.

NOTE: Mounting flange should not be used to locate frame in opening. It should be used to assist in weather proofing only.



Mounting flanges overlap at the corner
NOTE: Some fabrication is required where flanges meet and overlap.
NOTE: White corners to be applied once installation and flashing are applied. Apply sealant to any exposed gaps.

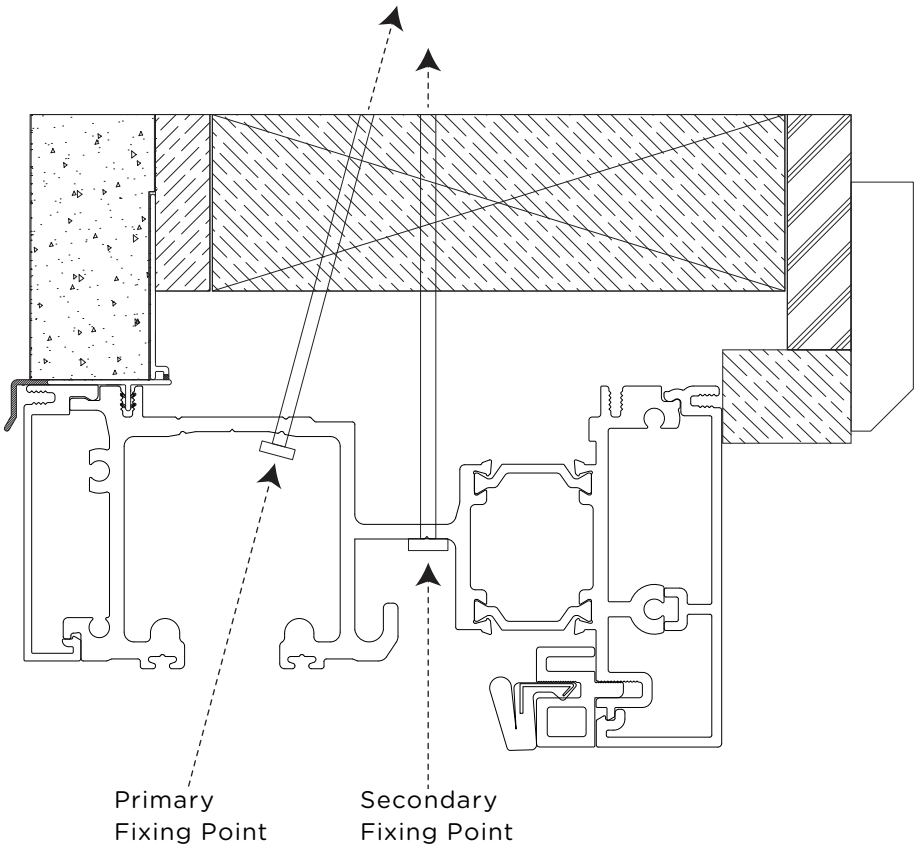


STEP 5 Installing Frame

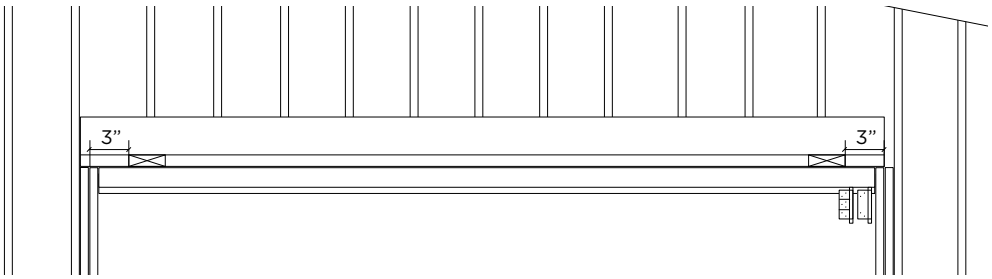
Primary head screws are mounted into the head beam at an angle, secondary head screws are mounted into the head beam at a 90° angle.

NOTE: Refer to your LaCantina Doors order form to reference swing direction, and review applicable section detail to verify frame orientation in relation to the opening.

NOTE: LaCantina Doors recommends sill pans and consultation with a water proofing consultant for an adequate drainage system.

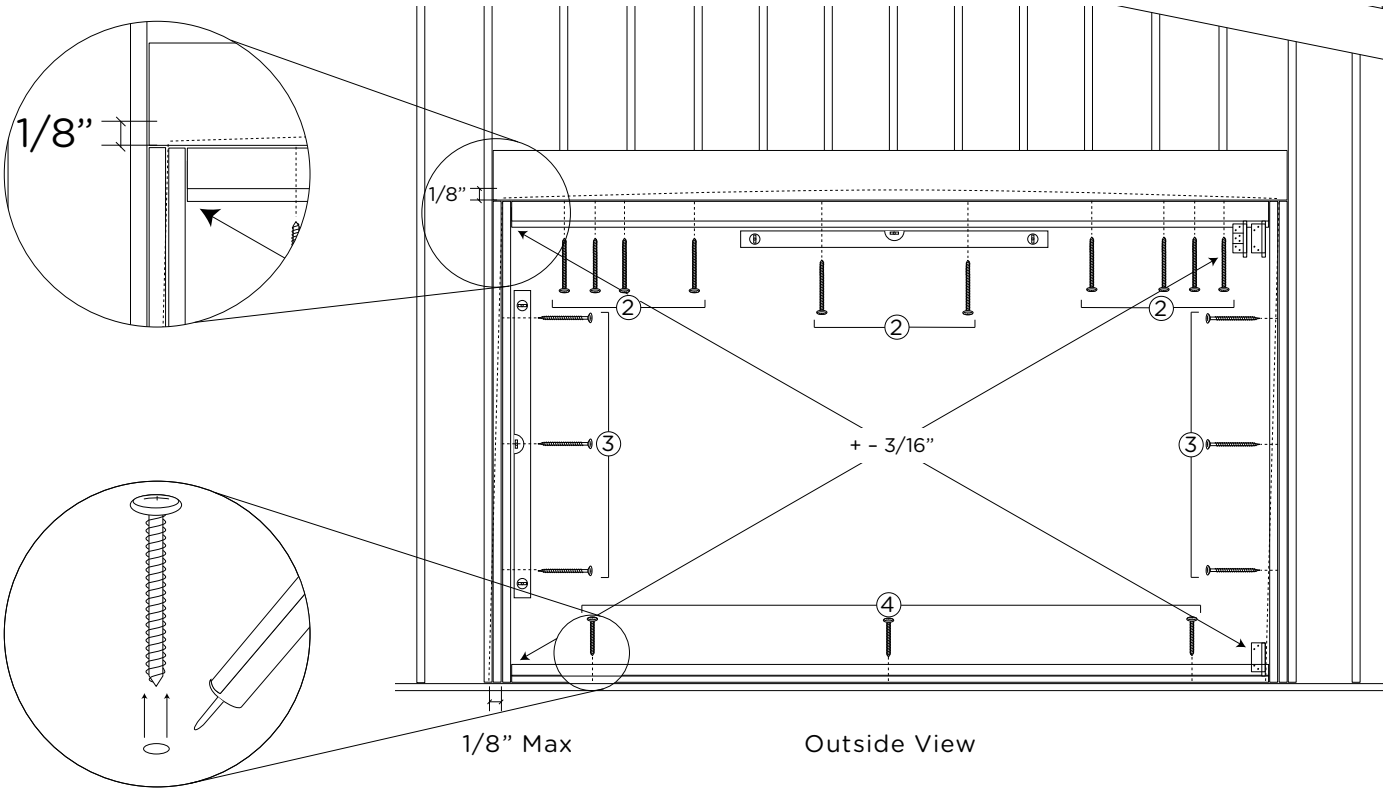


Place shims 3” on both sides of the head. This will prevent rolling of head at corners.



Outside View

Ensure that all screws can be removed if necessary during the installation process.
Do not fix off frame permanently prior to final adjustment of frame.



- **Stand frame into opening and screw frame to base, studs and header.**
  Use cross strings and a level to ensure frame is plumb, square and level.

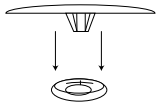
- **Attach sill first, using either wood or concrete screws supplied. Apply silicone to bottom track install holes prior to fastening also apply silicone to screw head once fastened. Refer to page 3.**
  4a if system is mounted into wood
  4b if system is mounted into concrete

- **Attach jamb leg, using supplied screws.**
  Ensure jamb legs are shimmed at fixing points to prevent “rolling” of frame.

- **Attach top track to header using supplied screws.**
  It is recommended to have a 1/8” crown in top track to allow for structural movement and possible sagging of header. Clean top track of all metal shavings.
  NOTE: Do not shim head track in case of required adjustment at later date.

  NOTE: Jamb and Head installation screws supplied with the system are for wood framing and header only. Headers made from other materials such as steel should be fixed with alternate fasteners.

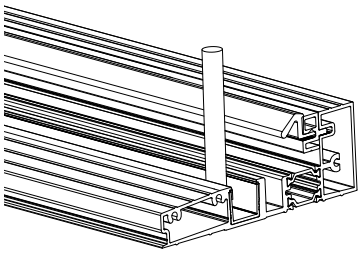
- **Apply jamb buttons over screws.**



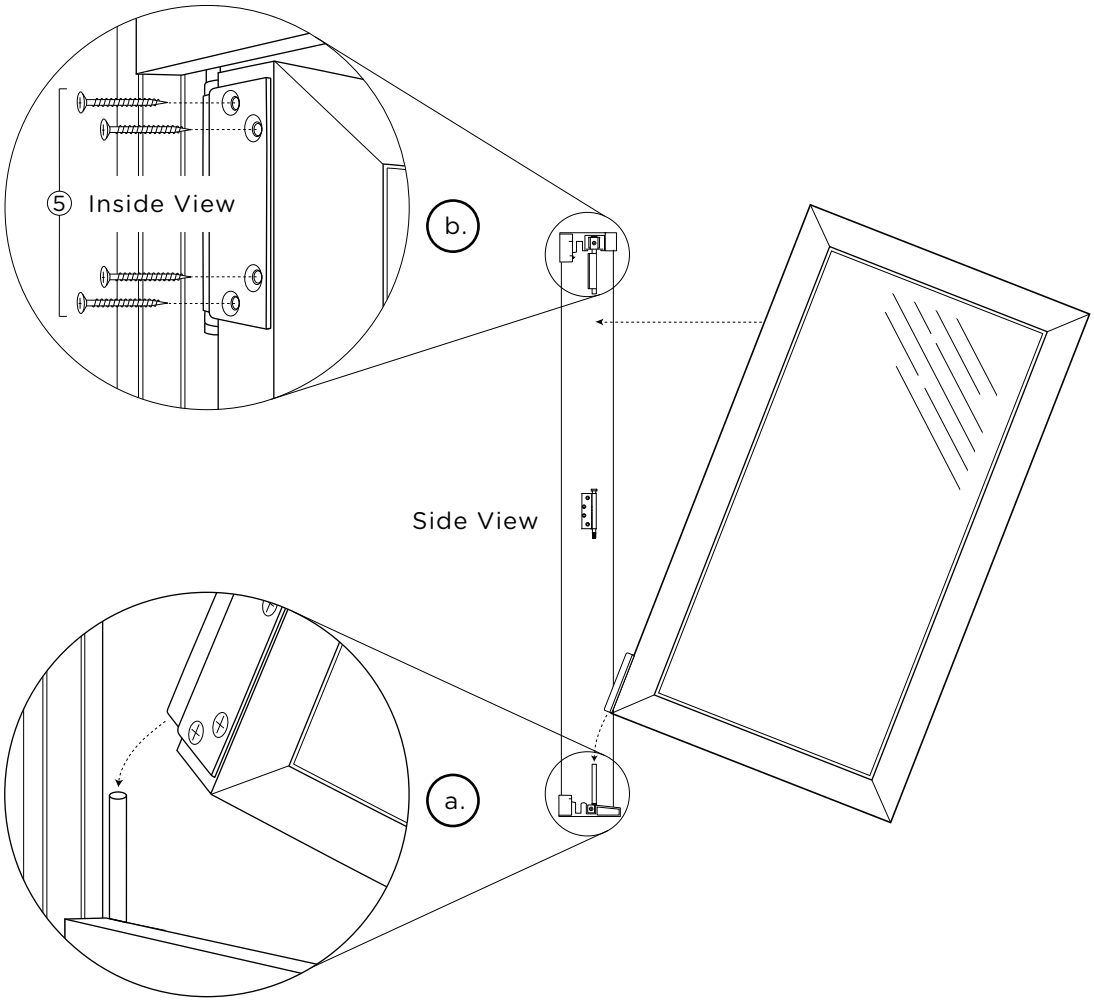
STEP 6 Hanging Doors

NOTE: If doors have exposed wood, it is recommended that top and bottom of doors be sealed prior to installation.

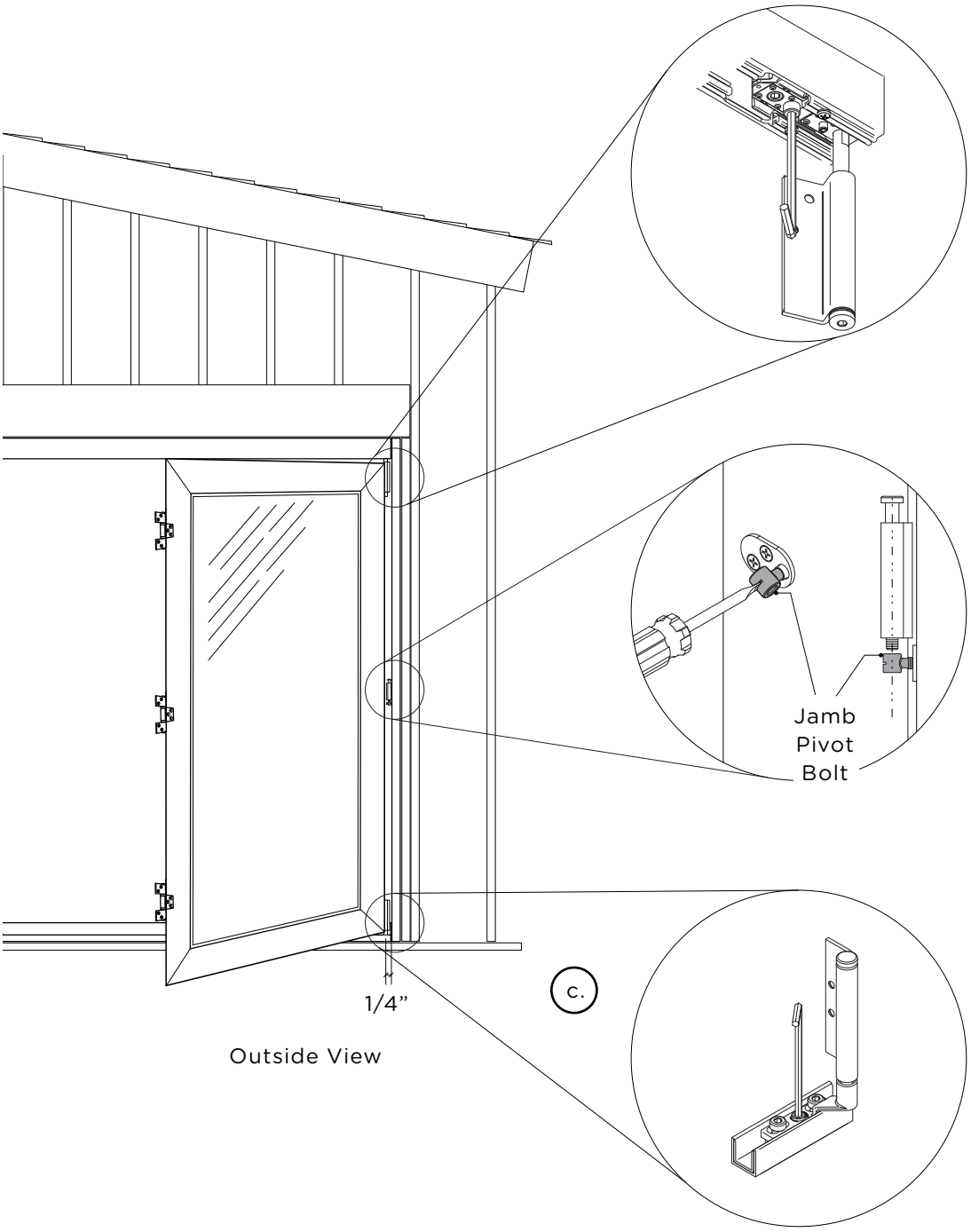
Begin panel installation from pivot panel at jamb leg.



a. • Position panel perpendicular to frame.
- Locate bottom pivot hinge at bottom of panel over bottom pivot assembly and rotate onto pin.
- Carefully slide panel downward.



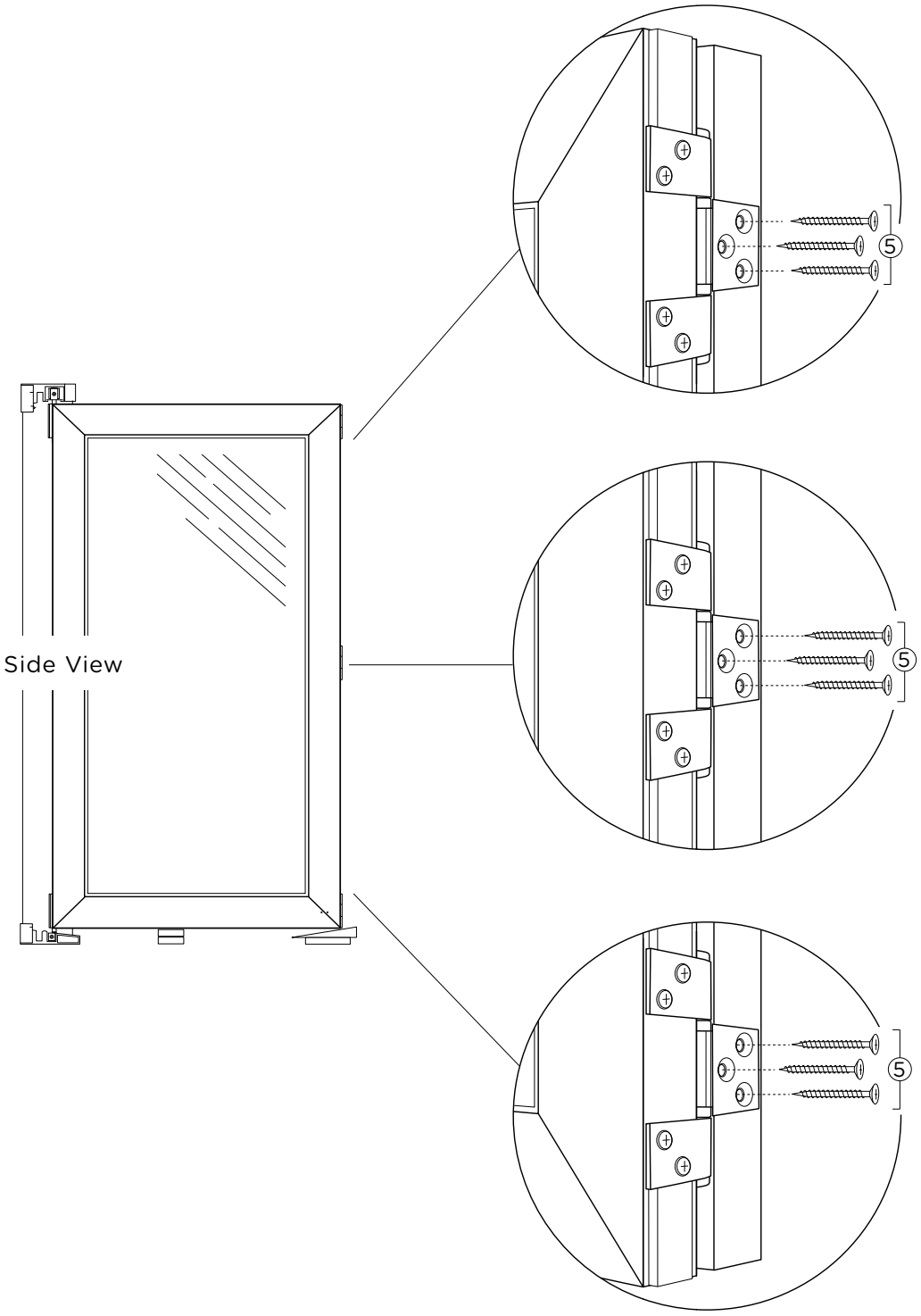
b. • Rotate top of panel toward frame and align top pivot hinge holes with pre-drilled holes in edge of panel.
- Insert screws.



C. • Adjust pivot door.
• Gap between door and jamb leg should be approximately 1/4” - 3/16”.

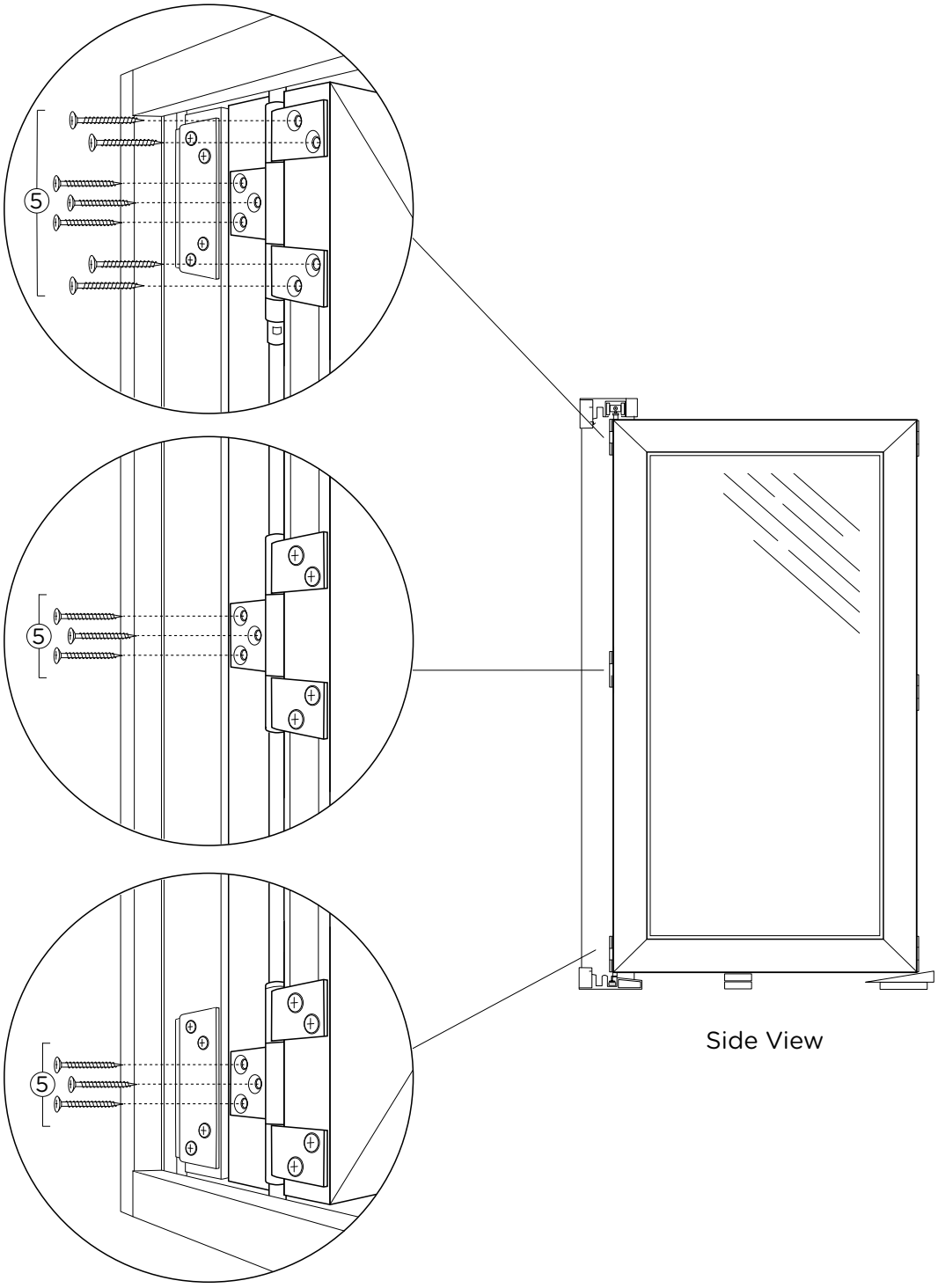
NOTE: Refer to page 25 for adjustment instructions.

STEP 7 Hanging Hinge Door



Attach Hinge Door to Pivot Door using pre-drilled holes.
Use shims to support door while hanging.

STEP 8 Hanging Carrier Door



Side View

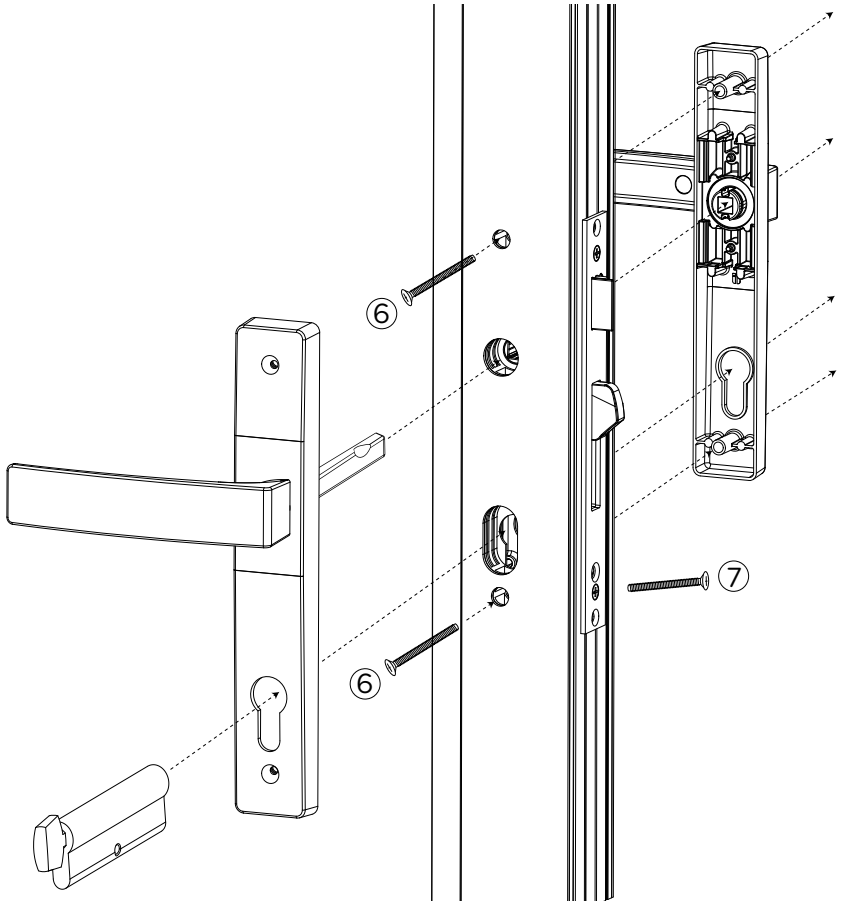
Attach Carrier Door to Hinge Door using pre-drilled holes.

Use shims to support door while hanging.

NOTE: For configurations consisting of more doors, repeat steps as previously indicated for additional doors.

STEP 9 Installing Handle

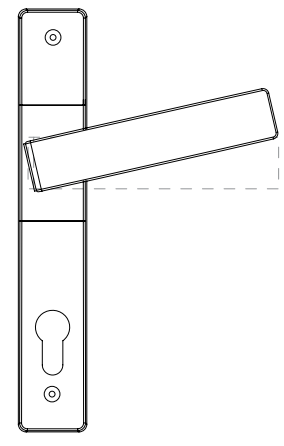
Assemble and attach handle to Active Panel.



Door Handle and Multipoint Lock Operation.

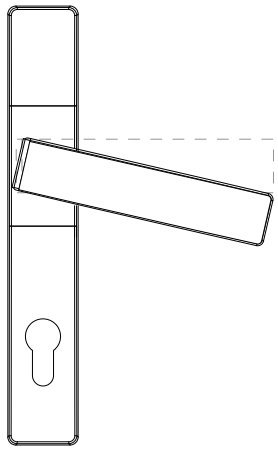
To lock door, close and lift handle up to activate multi-point lock prior to engaging deadbolt.

Use key or thumbturn to engage deadbolt.



Interior

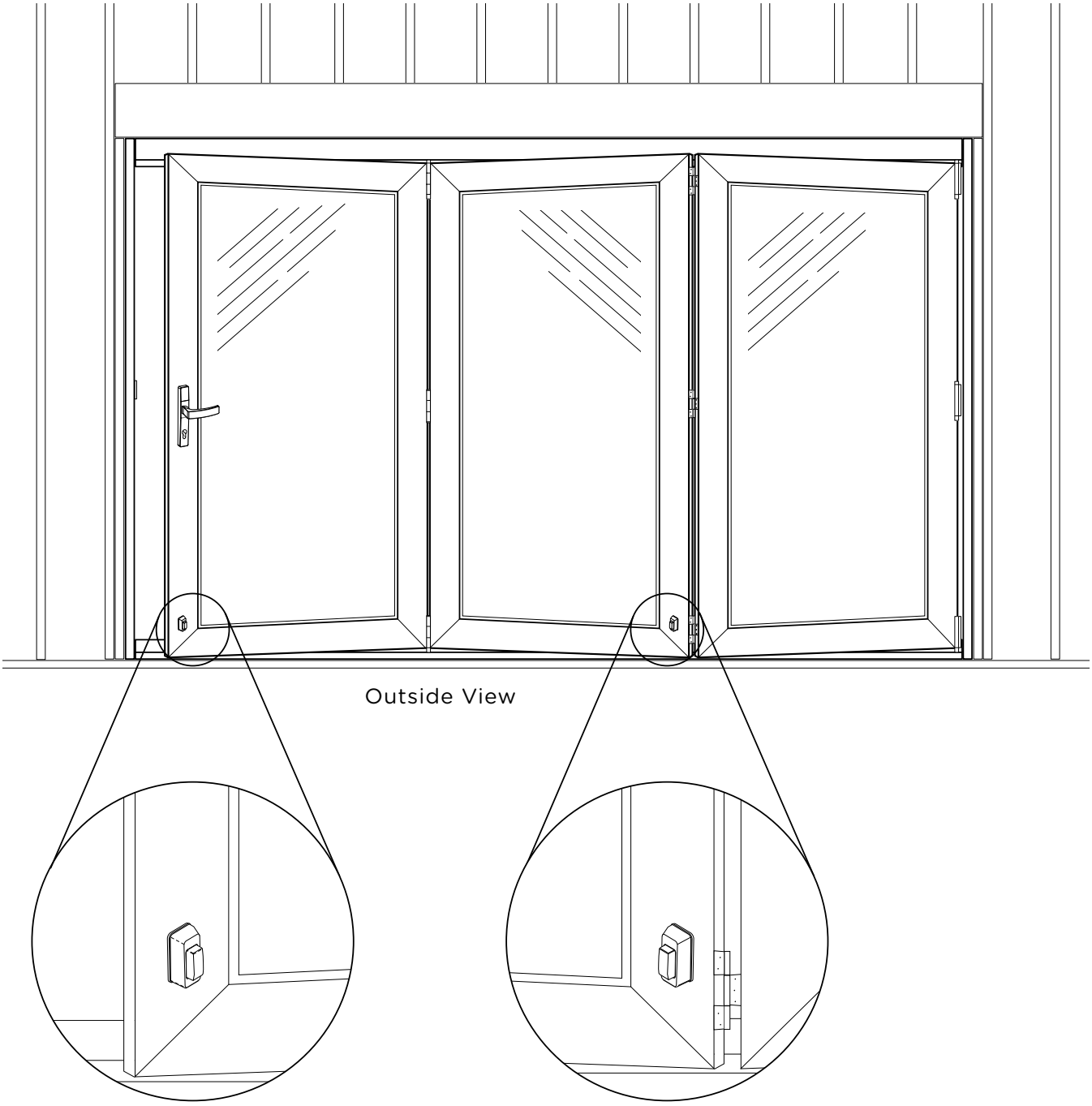
To unlock and open, disengage deadbolt with key or thumbturn then open by pushing handle fully down.



Exterior

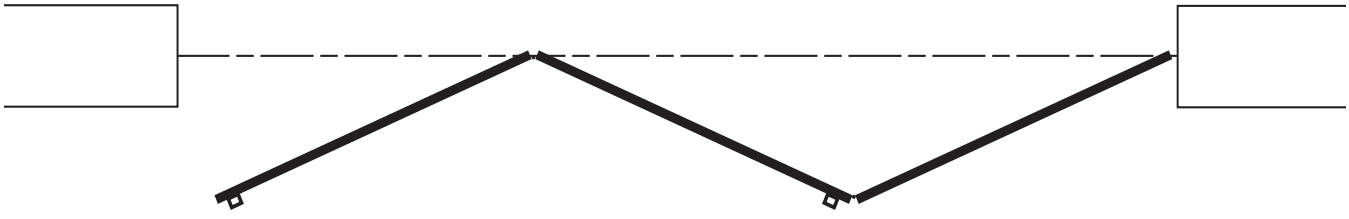
STEP 10 Attach Magnetic Active Door Stop

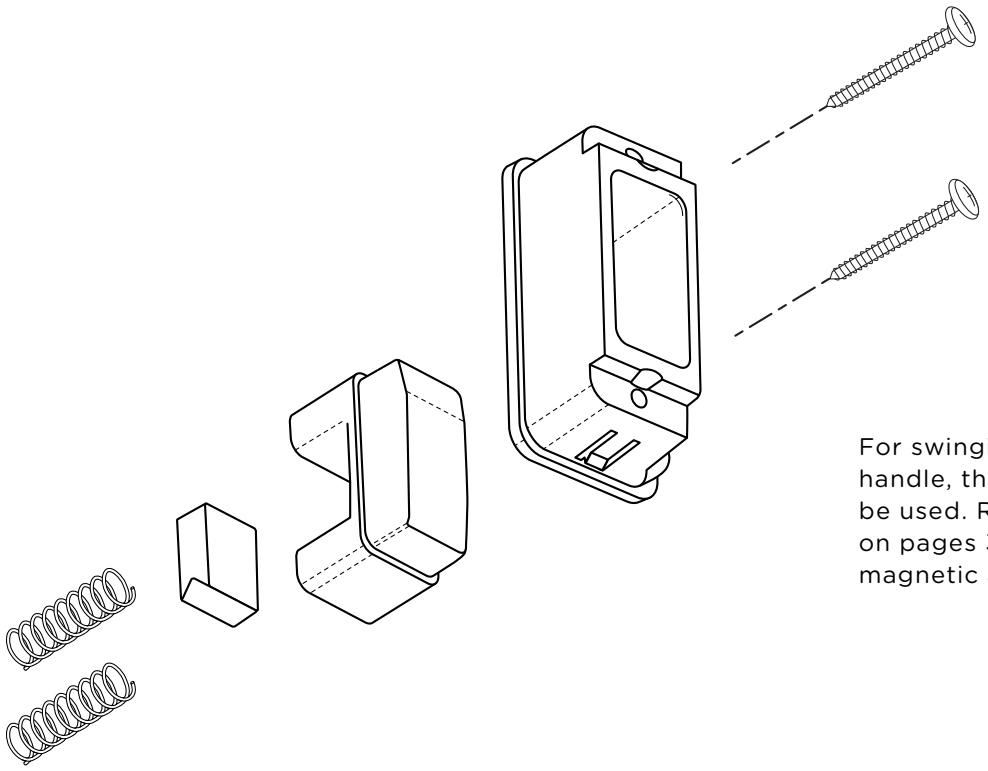
NOTE: For 3 & 5 panel systems only



Outside View

Attach magnetic stops on active door.
Attach magnetic stop to adjacent door as indicated.
Pre-drill with 9/64” drill bit and use supplied screws.



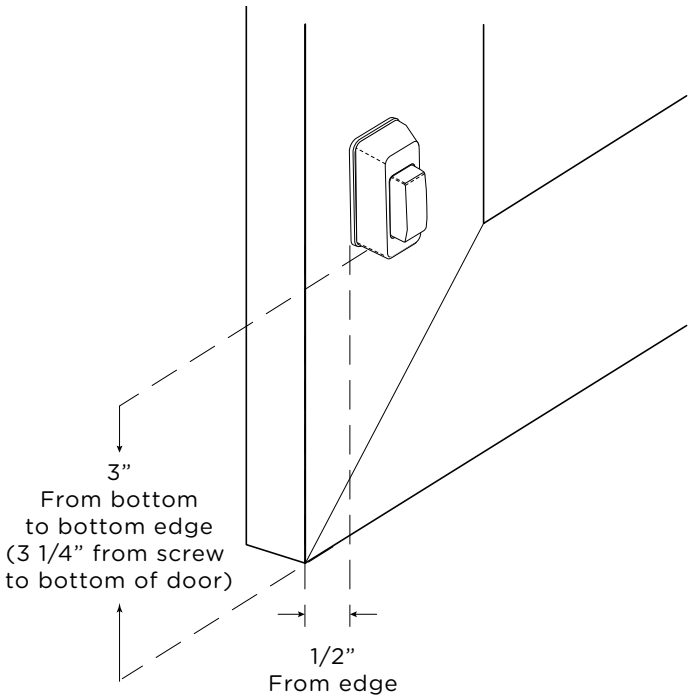


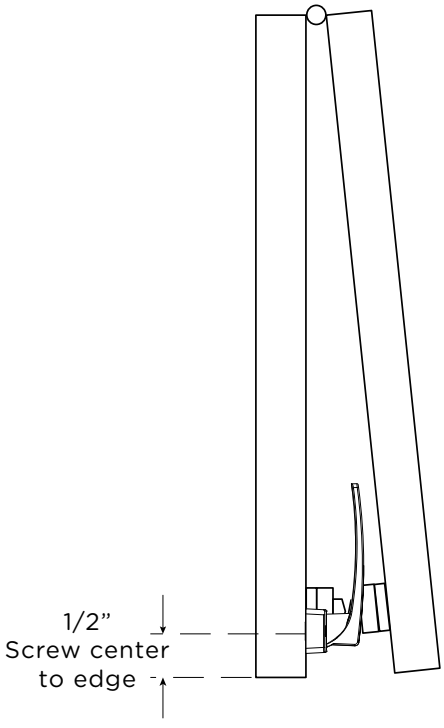
For swinging door with daily or dummy handle, the active door stop should be used. Refer to configuration chart on pages 33-36 for systems that use magnetic active door stops.

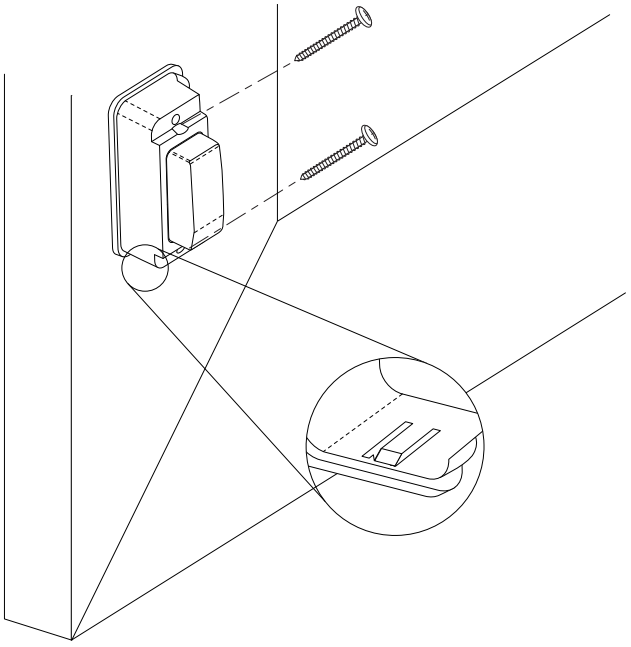
a. Assemble the door catch in the order shown.

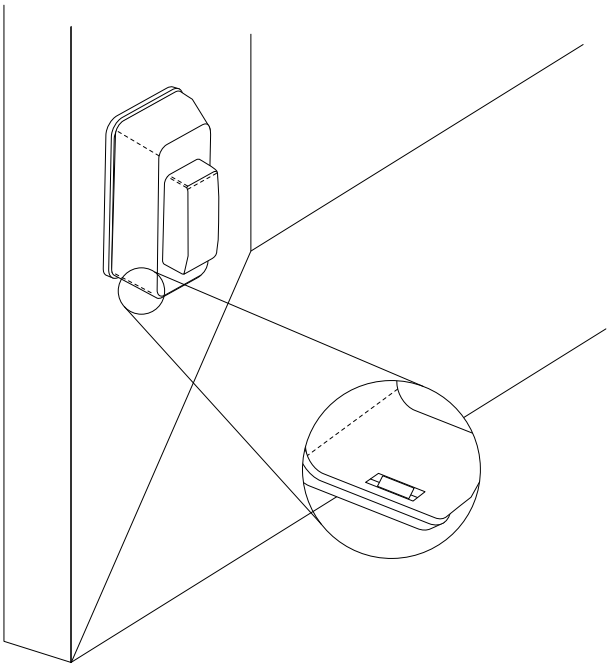
Ensure the springs remain in place.

b. The recommended location of the door catch is as shown.







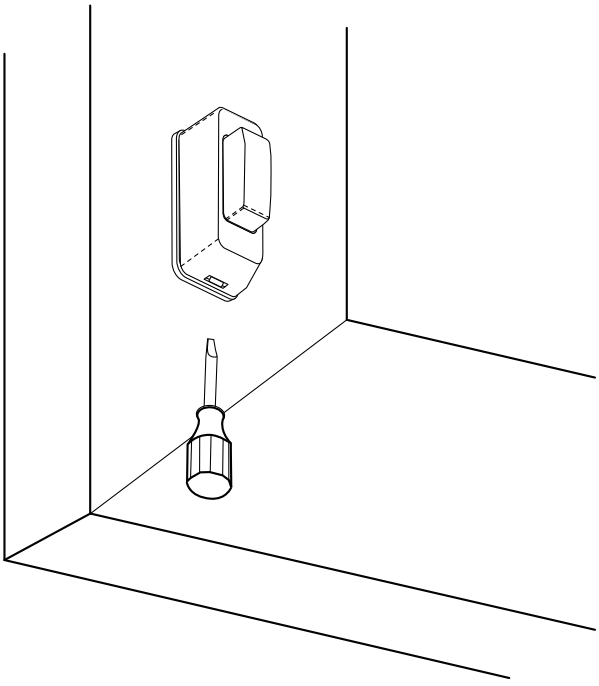


C. Attach to the door.

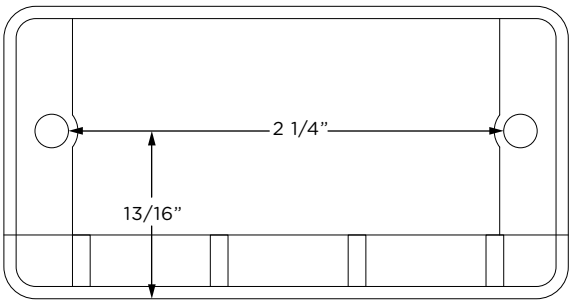
1) Pre-drill the screw hole, fix the set onto the door panel as shown.
2) Add the cover, ensuring the clip is through the slots on each side.
3) Repeat for each door catch.

d. Removing the stop.

Push the clips in on both sides with a screw driver to remove the cover from the base. Unscrew the screws to remove the door catch from the door panel.

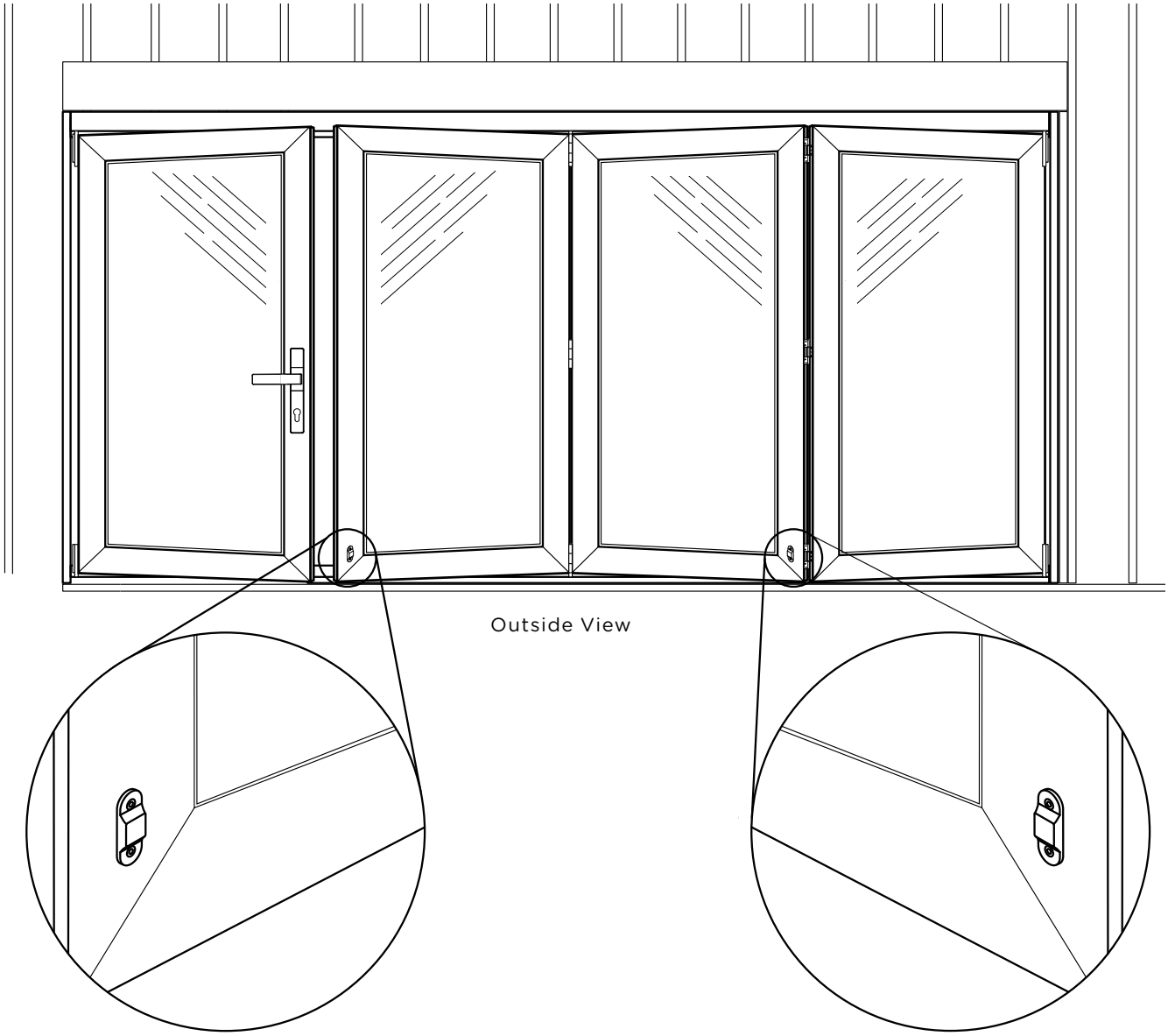


Cut and use template for placement of drill holes



STEP 11 Attach Strike Door Magnet

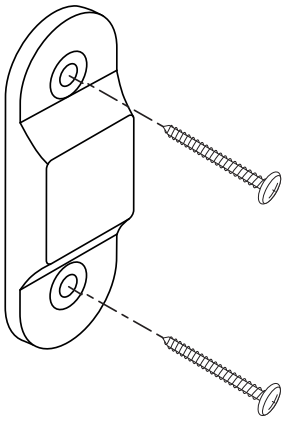
NOTE: For 4 panel systems only



Outside View

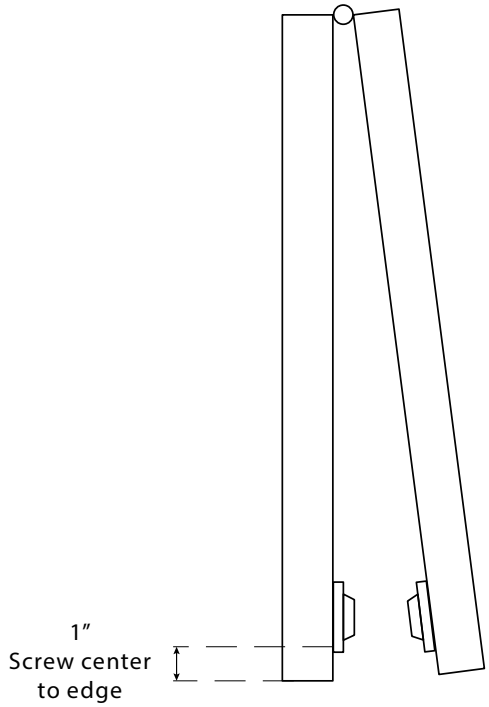
Attach magnetic stops on non active swinging door.

Attach magnetic stop to adjacent door as indicated.
Pre-drill with 1/8” drill bit and use supplied screws
NOTE: The vertical door stop should only be used when a handle is not present.

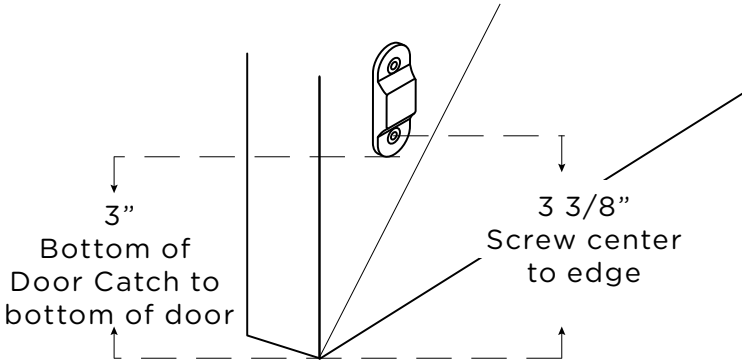


a. Assemble the door catch as shown.

For swinging door without a handle or dummy handle, the strike door magnet should be used. Refer to configuration chart on pages 33-36 for systems that use strike door stops.



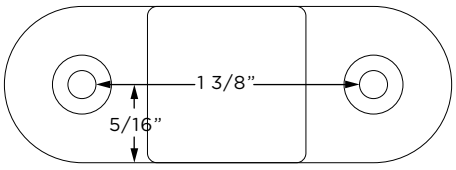
b. The recommended location of the door catch is as shown.



C. Attach to the door.

1) After pre-drilling the screw hole, fix the set onto the door panel as shown.
2) Repeat for each door catch.

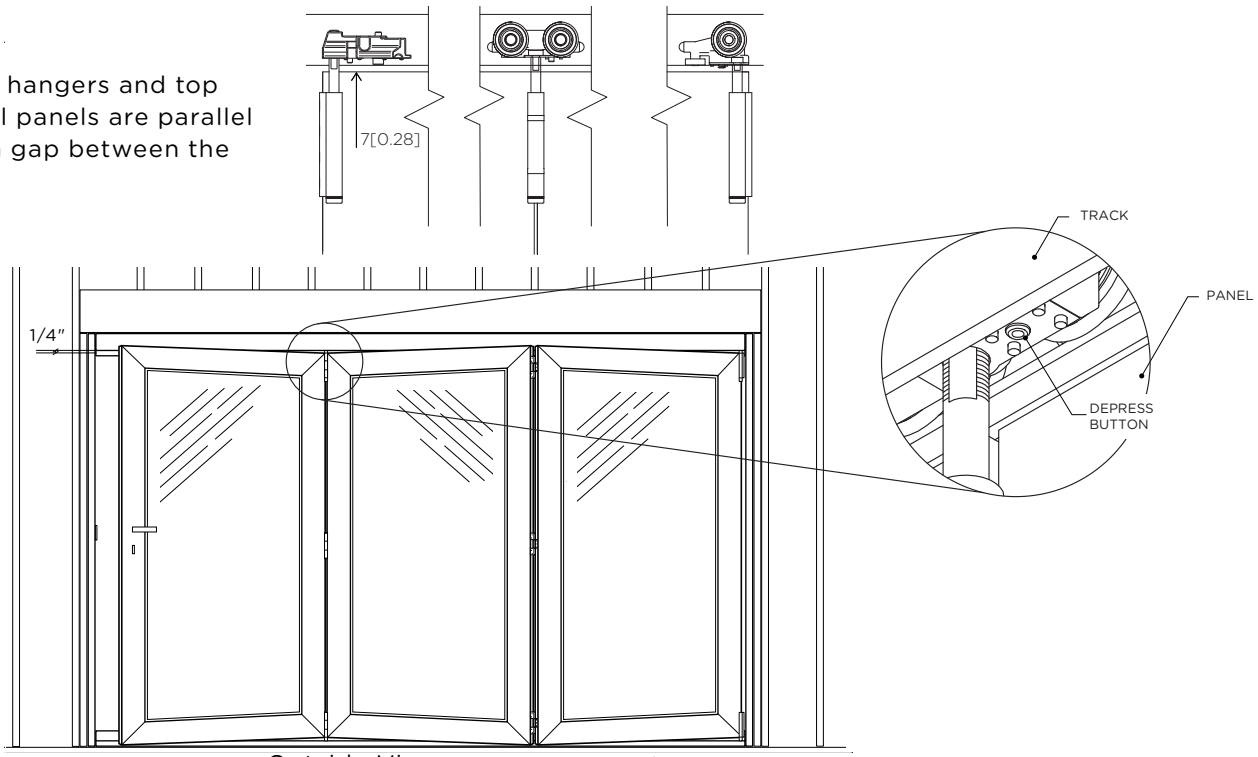
Cut and use template for placement of drill holes



STEP 12 Final Adjustments

Adjustment features all for vertical and horizontal adjustment.

Adjust all hangers and top pivot until panels are parallel with 7mm gap between the track.

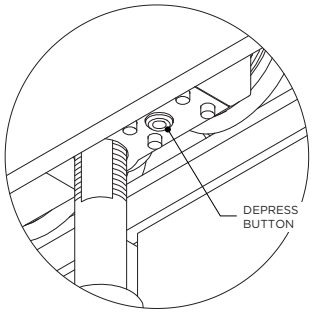


Outside View

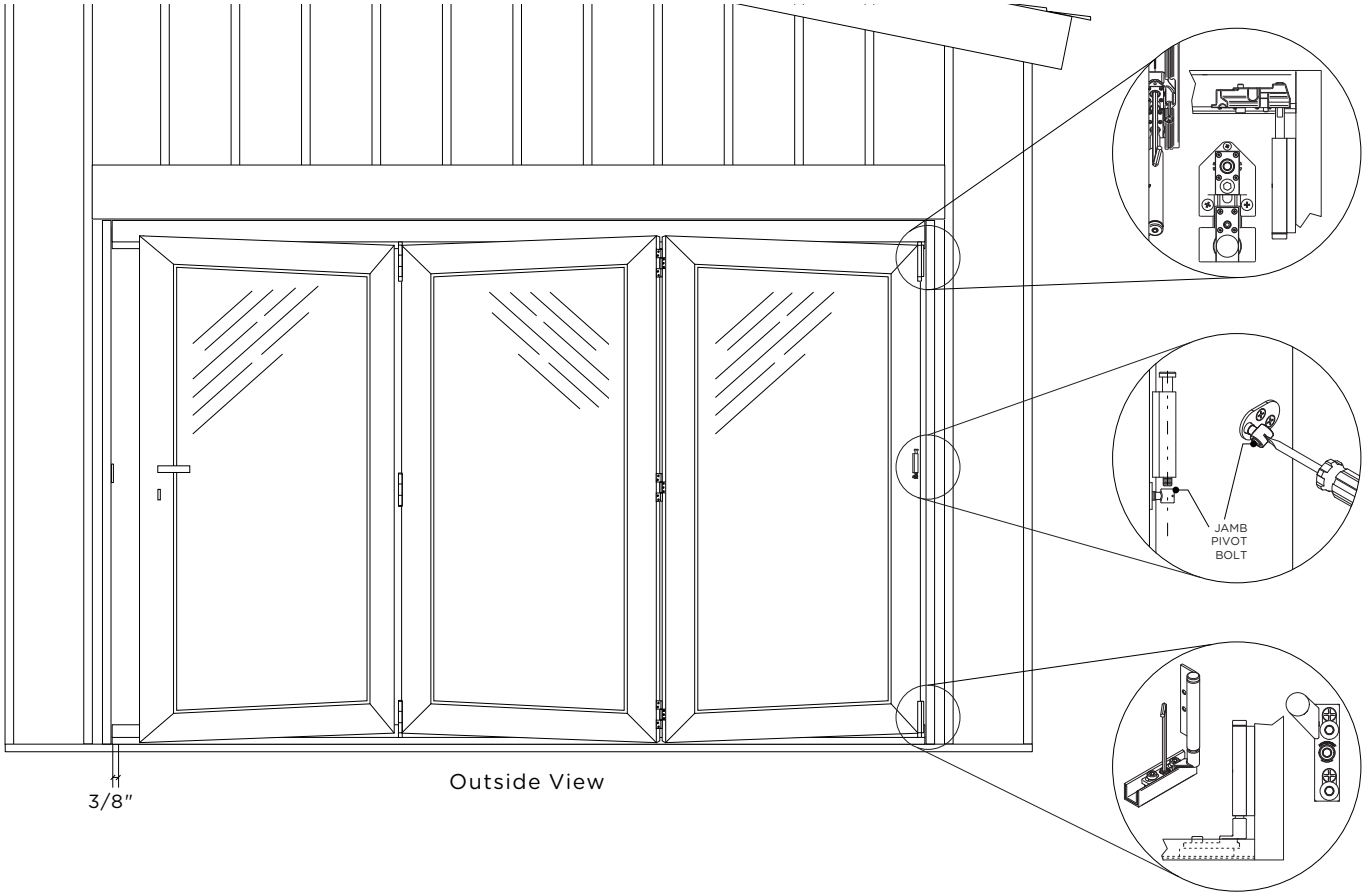
3/8” Standard Sill
5/16” All other silles

Vertical Adjustment.

1. Vertical adjustment is achieved by using a 5mm Allen wrench. To make the vertical adjustment your doors should be fully closed. You will need to be on the outside of your doors to make these adjustments. A ladder may be required.
2. There are two points where you can adjust your system vertically. One is at the top pivot assembly located at the end of your door system. The other is on the top carrier located on the doors toward the middle of your system.
3. Depending on the configuration and number of doors in your system there may be more than one pivot and carrier. The top pivot assembly and the top carrier assembly hinge pins have a location at the bottom to accommodate your allen wrench.
4. By turning the pin clockwise or counterclockwise you can move your doors up and down respectively. Adjustment at these points should be done simultaneously so that an even reveal at the top and bottom of your door panels is achieved.
5. Ideally you want approximately a 1/4” gap between the top of your doors and the top track and a 3/8” gap between the bottom of your doors and the bottom track for weather resistant sills and 5/16” for all other sill types.



Adjusted height, depress button and wind bolt. Button locks off automatically on flats
NOTE: If locking pin is not engaged your doors will self adjust, leading to adjustment problems and possible damage to your door system.



Horizontal Adjustment.

1. Horizontal adjustment is achieved by using a 5mm Allen wrench. A ladder may be required.

2. There are three different points where you can adjust your system horizontally. One is at the top pivot assembly located inside the top track above the end pivot door.

3. The bottom pivot assembly located inside the bottom track directly below the end pivot door. By turning these screws clockwise and counterclockwise you can move your doors in and out respectively. To have an even reveal between your end pivot doors and your jamb legs the two points of horizontal adjustment should be adjusted together. If you only adjust the top OR the bottom it will cause your doors to “tilt” and may cause issues with the active door on the opposite end.

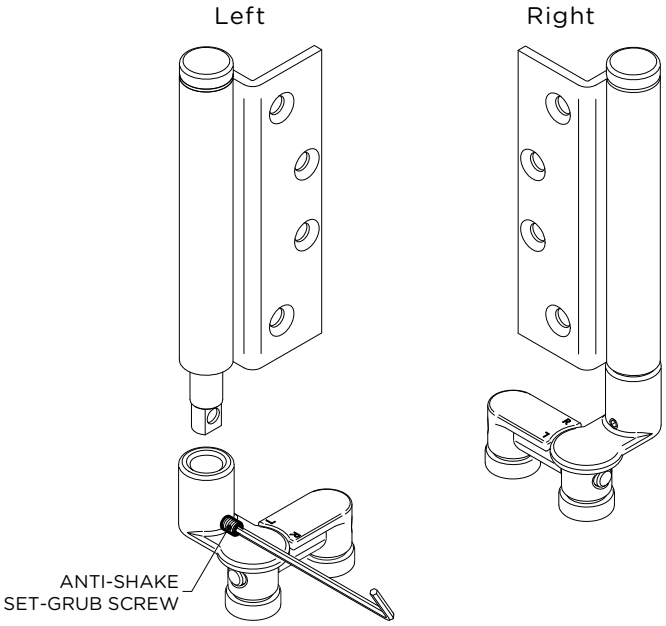
4. Adjust the jamb pivot bolt last by turning clockwise or counter clockwise until the threaded section aligns with the hinge bolt.

5. Depending on system type and configuration, active doors can be adjusted approximately 3/8” from the jamb leg.

6. Once the system is adjusted, use a 2mm Allen to ensure all anit-shake set/grub screws are locked/ secured in place. Refer to page 28.

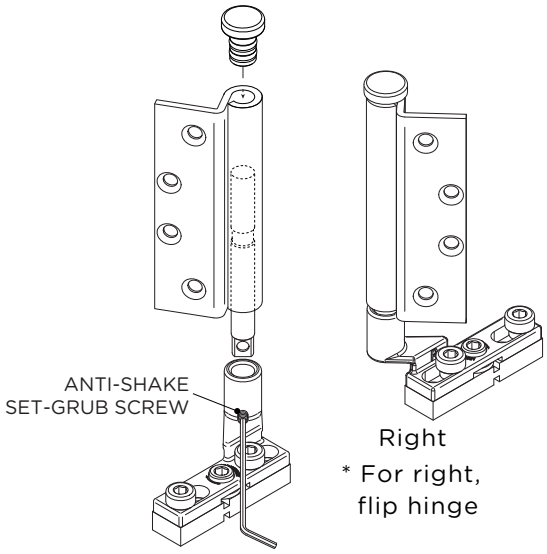
IMPORTANT NOTE:
Once doors have been installed and adjusted, close the doors and do not use the opening as a thoroughfare for transferring other building materials. Threshold should be covered until completion of project.

Handing end set hinge

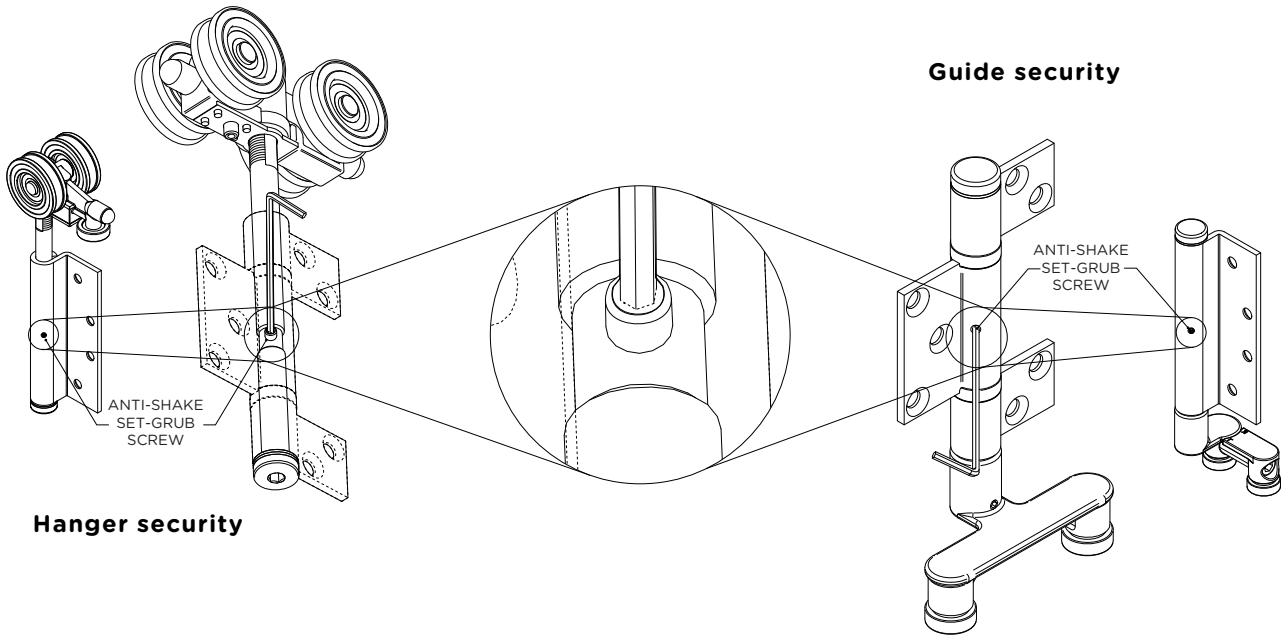


Handing pivot set hinge

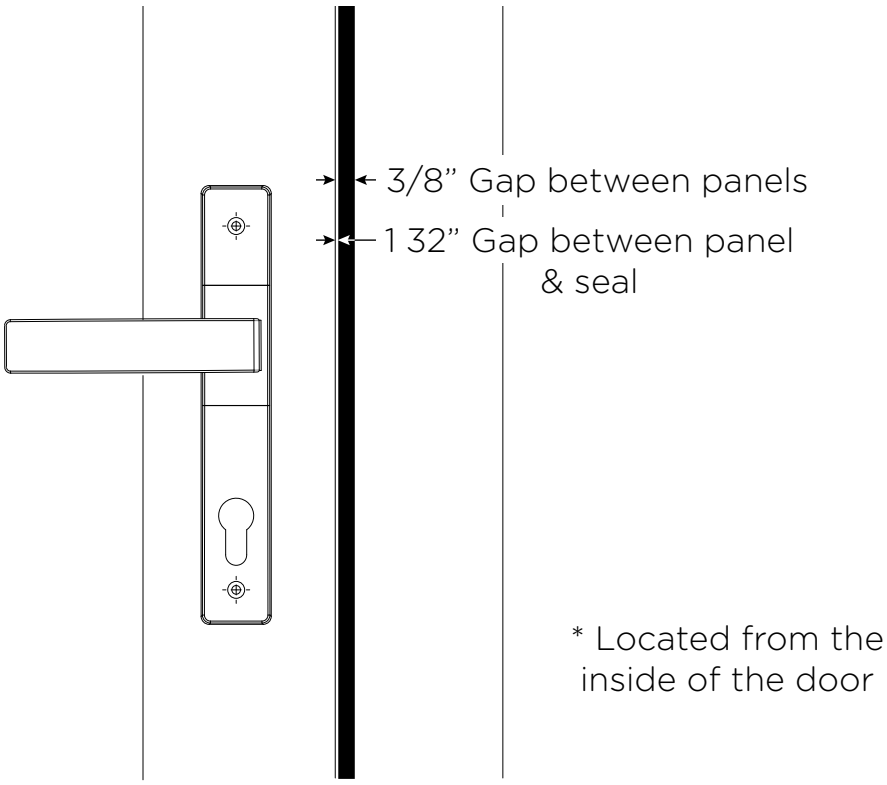
Lock off anti-shake set/grub screw.



System security



NOTE:
Type H hinge shown but security set/grub screw applicable in hinge types T and M as well



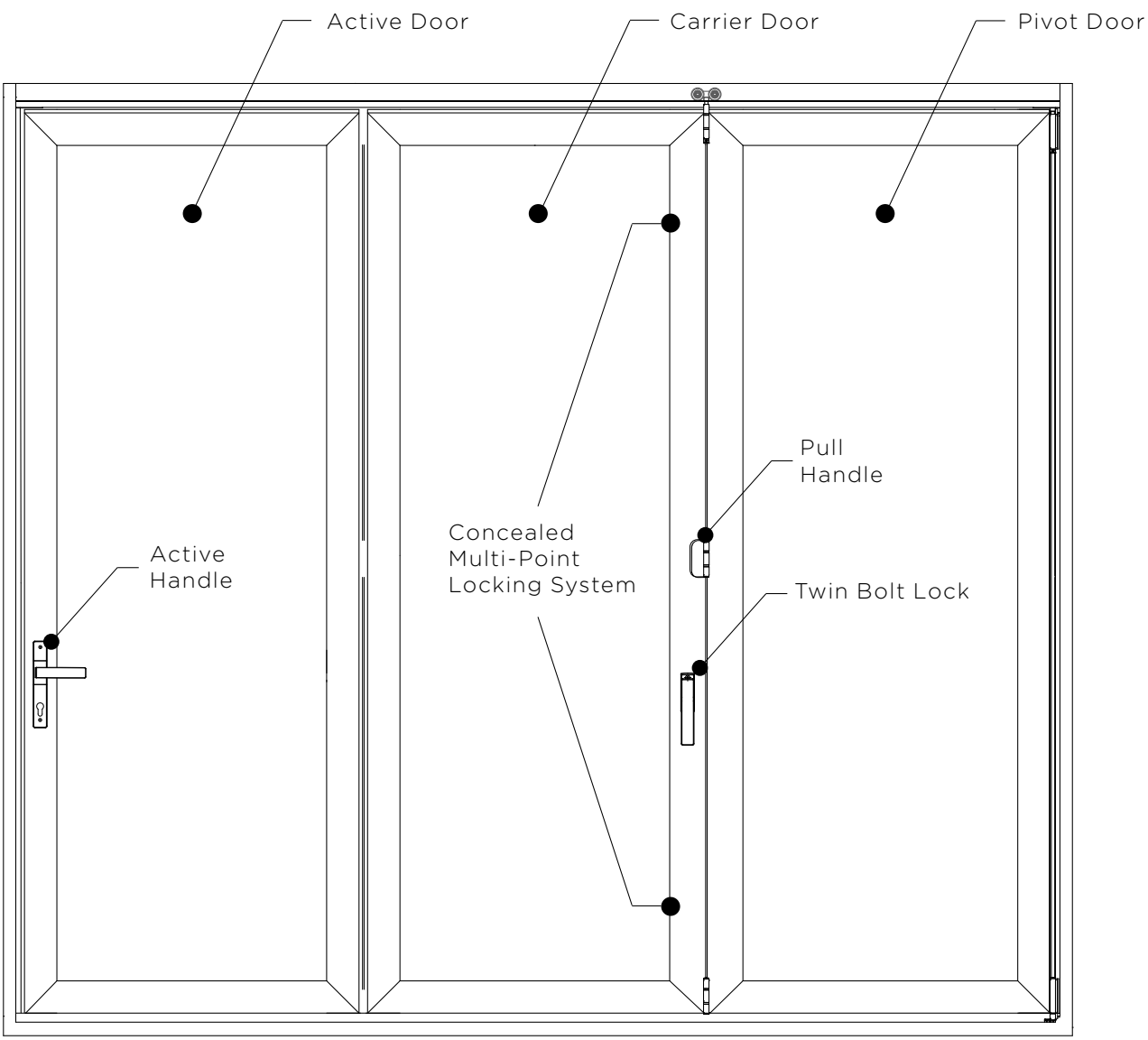
Interior View

Meeting Doors Adjustment.

The meeting door adjustment is for configurations that have an active door closing on another door. Refer to configuration chart on pages 33-36 for systems that have this configuration. The gap between the active door and strike door is 3/8”, when aligned properly a 1/32” gap should be left between the weatherseal and the active door.

IMPORTANT NOTE:
The lock should operate freely with no pressure when the handle is lifted upward to engage the locking mechanism. Failure to adjust the doors for proper operation will put stress on the lock and cause damage not covered under warranty.

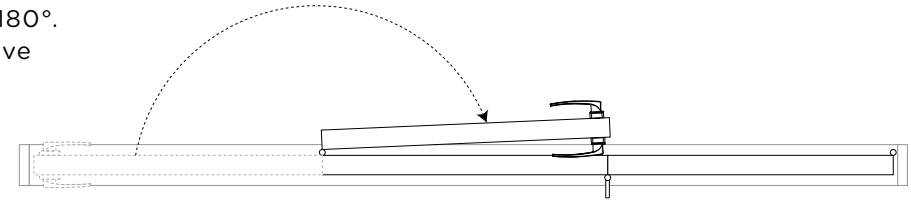
STEP 13 Opening and Closing Doors



Opening Doors

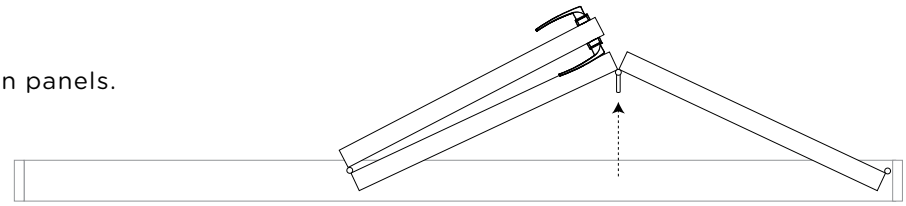
a. Open active door.

Unlock and fully open active door 180°.
NOTE: Not all systems have an active door, if no active door is present continue to step b.



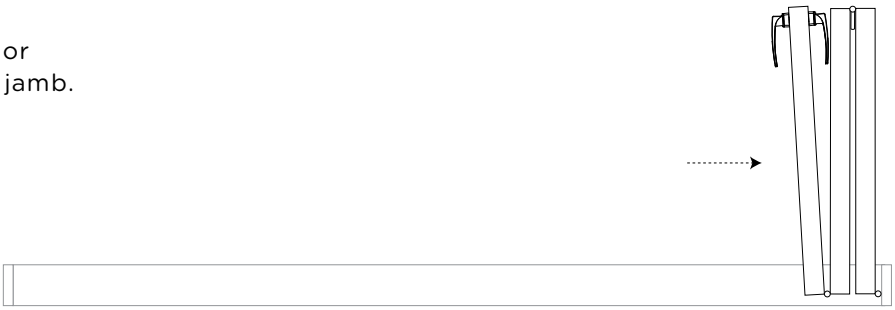
b. Unlock lever handle.

Unlock the lever handle and push on panels.



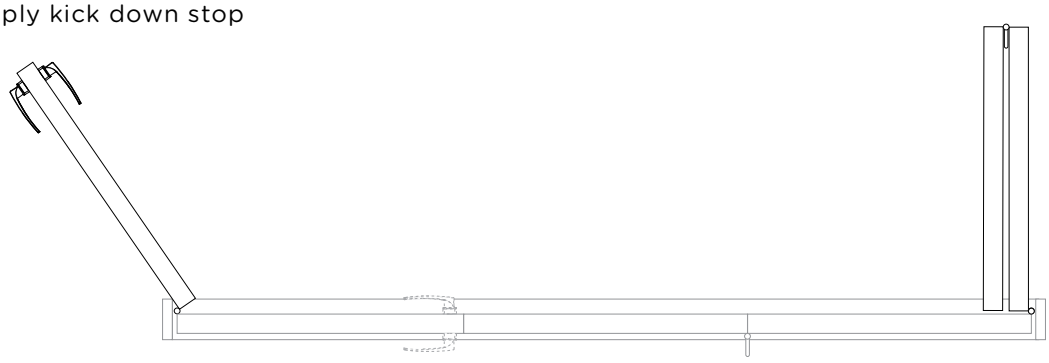
c. Open door.

Continue to slide panels until the door reaches the desired 90° against the jamb.

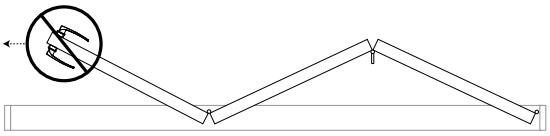


If system has single swing active door, ensure door is secured when in the open position. Failure to do so may result in damage if wind of other force pushes door back against jamb.

NOTE: Refer to step 11 to apply kick down stop



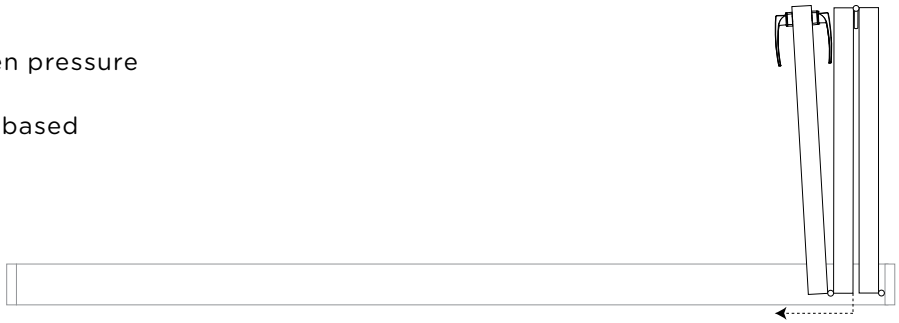
Closing Doors



NOTE: Do not pull or drag doors shut from end panel. This will damage the doors.

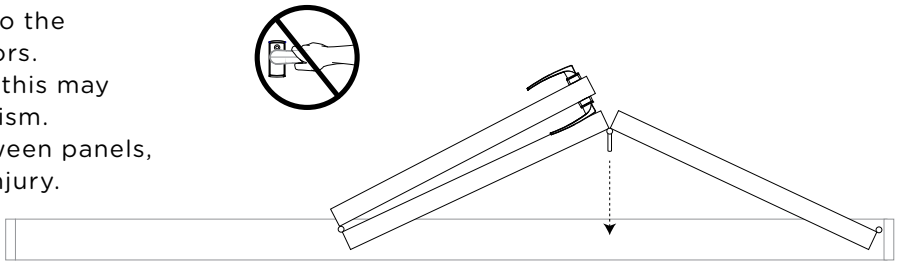
a. Pull panel.

Glide panel stack across applying even pressure until panels are at a 45° angle.
NOTE: This may need to be repeated based on the number of panels.



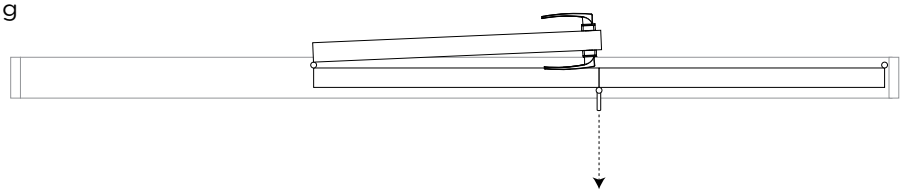
b. Use pull handle.

Starting with the end panels closest to the jamb, use the pull handle to close doors.
NOTE: Do not pull on lever handle as this may cause damage to the locking mechanism.
NOTE: Keep fingers clear of gap between panels, failure to do so could cause serious injury.



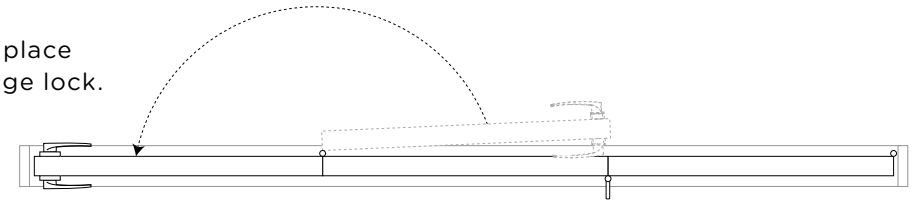
c. Engaging lock.

While pulling on the pull handle, lock lever handle into the down position.
NOTE: If lever handle is not engaging, then there is not sufficient force being applied to the pull handle.



d. Locking active door.

Once all passive doors are locked in place pull the active door closed and engage lock.



Configuration Chart

Find your configuration in the left column.
The right column will tell you in which order to hang your doors.
All Systems are viewed from the outside and panels numbered from left to right.

CONFIGURATION	ORDER TO HANG DOORS
0Left 2Right	DOOR 2 (Pivot Door), DOOR 1 (Hinge Door)
2L 0R	DOOR 1 (Pivot Door), DOOR 2 (Hinge Door)
1L 1R	DOOR 1 (Pivot Door), DOOR 2 (Pivot Door) (Includes 2 kick stops)
0L 3R	DOOR 3 (Pivot Door), DOOR 2 (Hinge Door), DOOR 1 (Carrier Door) (Includes 1 magnetic door stop)
3L 0R	DOOR 1 (Pivot Door), DOOR 2 (Hinge Door), DOOR 3 (Carrier Door) (Includes 1 magnetic door stop)
1L 2R	DOOR 3 (Pivot Door), DOOR 2 (Hinge Door), DOOR 1 (Pivot Door) (Includes 1 kick stop)
2L 1R	DOOR 1 (Pivot Door), DOOR 2 (Hinge Door), DOOR 3 (Pivot Door) (Includes 1 kick stop)
0L 4R	DOOR 4 (Pivot Door), DOOR 3 (Hinge Door), DOOR 2 (Carrier Door), DOOR 1 (Hinge Door)
4L 0R	DOOR 1 (Pivot Door), DOOR 2 (Hinge Door), DOOR 3 (Carrier Door), DOOR 4 (Hinge Door)
2L 2R	DOOR 1 (Pivot Door), DOOR 2 (Hinge Door), DOOR 4 (Pivot Door), DOOR 3 (Hinge Door)
1L 3R	DOOR 4 (Pivot Door), DOOR 3 (Hinge Door), DOOR 2 (Carrier Door), DOOR 1 (Pivot Door) (Includes 1 vertical stop and 1 kick stop)
3L 1R	DOOR 1 (Pivot Door), DOOR 2 (Hinge Door), DOOR 3 (Carrier Door), DOOR 4 (Pivot Door) (Includes 1 vertical stop and 1 kick stop)
0L 5R	DOOR 5 (Pivot Door), DOOR 4 (Hinge Door), DOOR 3 (Carrier Door), DOOR 2 (Hinge Door), DOOR 1 (Carrier Door) (Includes 1 magnetic door stop)
5L 0R	DOOR 1 (Pivot Door), DOOR 2 (Hinge Door), DOOR 3 (Carrier Door), DOOR 4 (Hinge Door), DOOR 5 (Carrier Door) (Includes 1 magnetic door stop)
1L 4R	DOOR 5 (Pivot Door), DOOR 4 (Hinge Door), DOOR 3 (Carrier Door), DOOR 2 (Hinge Door), DOOR 1 (Pivot Door) (Includes 1 kick stop)
4L 1R	DOOR 1 (Pivot Door), DOOR 2 (Hinge Door), DOOR 3 (Carrier Door), DOOR 4 (Hinge Door), DOOR 5 (Pivot Door) (Includes 1 kick stop)
2L 3R	DOOR 5 (Pivot Door), DOOR 4 (Hinge Door), DOOR 3 (Carrier Door), DOOR 1 (Pivot Door), DOOR 2 (Hinge Door) (Includes 1 magnetic door stop)
3L 2R	DOOR 1 (Pivot Door), DOOR 2 (Hinge Door), DOOR 3 (Carrier Door), DOOR 5 (Pivot Door), DOOR 4 (Hinge Door) (Includes 1 magnetic door stop)
0L 6R	DOOR 6 (Pivot Door), DOOR 5 (Hinge Door), DOOR 4 (Carrier Door), DOOR 3 (Hinge Door), DOOR 2 (Carrier Door), DOOR 1 (Hinge Door)

CONFIGURATION	ORDER TO HANG DOORS
6L 0R	DOOR 1 (Pivot Door), DOOR 2 (Hinge Door), DOOR 3 (Carrier Door), DOOR 4 (Hinge Door), DOOR 5 (Carrier Door), DOOR 6 (Hinge Door)
3L 3R	DOOR 1 (Pivot Door), DOOR 2 (Hinge Door), DOOR 3 (Carrier Door), DOOR 6 (Pivot Door), DOOR 5 (Hinge Door), DOOR 4 (Carrier Door) (Includes 1 magnetic door stop and 1 vertical stop)
1L 5R	DOOR 6 (Pivot Door), DOOR 5 (Hinge Door), DOOR 4 (Carrier Door), DOOR 3 (Hinge Door), DOOR 2 (Carrier Door), DOOR 1 (Pivot Door) (Includes 1 vertical stop and 1 kick stop)
5L 1R	DOOR 1 (Pivot Door), DOOR 2 (Hinge Door), DOOR 3 (Carrier Door), DOOR 4 (Hinge Door), DOOR 5 (Carrier Door), DOOR 6 (Pivot Door) (Includes 1 vertical stop and 1 kick stop)
2L 4R	DOOR 1 (Pivot Door), DOOR 2 (Hinge Door), DOOR 6 (Pivot Door), DOOR 5 (Hinge Door), DOOR 4 (Carrier Door), DOOR 3 (Hinge Door)
4L 2R	DOOR 6 (Pivot Door), DOOR 5 (Hinge Door), DOOR 4 (Carrier Door), DOOR 3 (Hinge Door), DOOR 1 (Pivot Door), DOOR 2 (Hinge Door)